

FOR REFERENCE ONLY

Applicability:

PIPER Cherokee

Warrior II

Archer II PA-28-181

Arrow

Tomahawk

PA-28-140/150/160/180 & PA-28S-160/180

PA-28-151/161

PA-28R-180, PA-28R-200, PA-28R-201, PA-28RT-201 PA-38-112

Drawing: AFC-W306 **Revision: B**

Date:

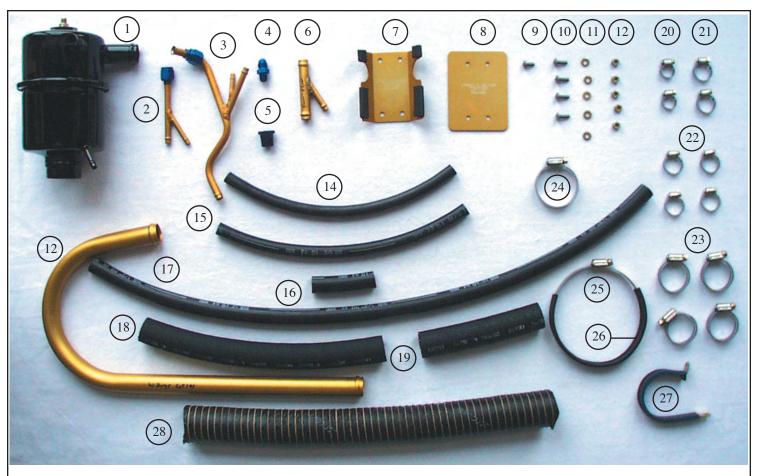
06/01/05

		Airwolf Parts List No. AFC-W306-A	
<u>Index</u>	Part Number	<u>Description</u>	Quantity
01a.	W-3003	AirSep Assy, 3/4" Breather, 5/8" Vacuum	(1)
01b.	W-3015	AirSep Assy [O320-E2A engines with 5/8" Breather, 5/8" Vacuum]	(1)
02.	W-2046	Air Syphon Pump	(1)
03.	W-2018-1	Air-Tee, 5/8"	(1)
04.	W-2011	Bracket	(1)
05.	AN526C-1032R8	Screw, #10 X 1/2" Long	(4)
06.	AN526C-1032R10	Screw, #10 X 5/8" Long	(4)
07.	AN960-10	Flat Washer, #10	(8)
08.	MS20365-1032A	Locknut, #10	(8)
09.	MIL6000-1/4	Hose, 1/4" ID	(38")
10.	MIL6000-5/16	Hose, 5/16" ID	(30")
11.	DELETED		
12.	MIL6000-5/8	Hose, 5/8" ID	(18")
13.	MIL6000-3/4	Hose, 3/4" ID	(16")
14.	MM-4	Hose Clamp, 1/4"	(2)
15.	MM-5	Hose Clamp, 3/8"	(2)
16.	QS100M10H	Hose Clamp, 5/8"	(4)
17.	QS100M12H	Hose Clamp, 3/4"	(2)
18.	QS100M24H	Hose Clamp, 1-1/2"	(1)
19.	QS100M72H	Hose Clamp, 4-1/2"	(1)
20.	W-2100	"C" Channel	(10")
21.	MS21919WDG-10	Adel Clamp, 5/8"	(2)
22.	MS21919WDG-12	Adel Clamp, 3/4"	(1)
23.	MS21919WDG-30	Adel Clamp, 1-7/8"	(1)
24.	CAT-7	Duct, 1-3/4" ID	(21")
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Applicability: PIPER Drawing: AFC-W306
Turbo Arrow PA-28RT-201T Revision: B
With Continental TSIO360 Engines Date: 06/01/05

Airwolf Parts List No. AFC-W306-B						
<u>Index</u>	Part Number	<u>Description</u>	Quantity			
01.	W-3027	AirSep Assy, 3/4" Breather, 1/2" Vacuum	(1)			
02.	W-2018	Air-Tee	(1)			
03.	W-2008	Air Syphon Pump	(1)			
04.	AN912-3D	Reducer Bushing	(1)			
05.	AN816-5D	Straight Fitting, -5	(1)			
06.	W-2011	Bracket	(1)			
07.	W-2150	Doubler	(1)			
08.	AN526C-1032R10	Screw, #10 X 5/8" Long	(4)			
09.	AN526C-1032R8	Screw, #10 X 1/2" Long	(1)			
10.	AN960-10	Flat Washer, #10	(5)			
11.	MS20365-1032A	Locknut, #10	(4)			
12.	MIL6000-1/4	Hose, 1/4" ID	(18")			
13.	MIL6000-5/16	Hose, 5/16" ID	(18")			
14.	MIL6000-1/2	Hose, 1/2" ID	(18")			
15.	MIL6000-3/4	Hose, 3/4" ID	(12")			
16.	MM-4	Hose Clamp, 1/4"	(2)			
17.	MM-5	Hose Clamp, 5/16"	(2)			
18.	QS100M08H	Hose Clamp, 1/2"	(4)			
19.	QS100M12H	Hose Clamp, 3/4"	(2)			
20.	QS100M24H	Hose Clamp, 1-1/2"	(1)			
21.	QS100M72H	Hose Clamp, 4-1/2"	(1)			
22.	W-2100	"C" Channel	(10")			
23.	MS21919WDG-30	Adel Clamp, 1-7/8"	(1)			
24.	CAT-7	Duct, 1-3/4" ID	(18")			



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 Applicability:
 Drawing: AFC-W306

 PIPER
 Revision: B

 PA-28-235, 236
 Date: 06/01/05

		Airwolf Parts List No. AFC-W306-C	
<u>Index</u>	Part Number	Description	Quantity
01.	W-3001	AirSep Assy, 1" Breather, 1/2" Vacuum	(1)
02.	W-2046 or	Air Syphon Pump	(1)
03.	W-2008	Air Syphon Pump	(1)
04.	AN816-5D	Straight Fitting [Use with W-2008 Pump]	(1)
05.	AN912-3D	Reducer Bushing [Use with W-2008 Pump]	(1)
06.	W-2018-1	Air-Tee, 5/8"	(1)
07.	W-2011	Bracket	(1)
08.	W-2150	Doubler	(1)
09.	AN526C-1032R8	Screw, #10 X 1/2" Long	(1)
10.	AN526C-1032R10	Screw, #10 X 5/8" Long	(4)
11.	AN960-10	Flat Washer, #10	(5)
12.	MS20365-1032A	Locknut, #10	(5)
13.	W-2035	Breather Tube	(1)
14.	MIL6000-1/4	Hose, 1/4" ID	(12")
15.	MIL6000-5/16	Hose, 5/16" ID	(12")
16.	MIL6000-5/8	Hose, 5/8" ID	(24")
17.	MIL6000-1	Hose, 1" ID	(12")
18.	MM-4	Hose Clamp, 1/4"	(2)
19.	MM-5	Hose Clamp, 5/16"	(2)
20.	QS100M10H	Hose Clamp, 5/8"	(4)
21.	QS100M16H	Hose Clamp, 1"	(4)
22.	QS100M24H	Hose Clamp, 1-1/2"	(1)
23.	QS100M72H	Hose Clamp, 4-1/2"	(1)
24.	W-2100	"C" Channel	(10")
25.	MS21919WDG-30	Adel Clamp, 1-7/8" Long	(1)
26.	CAT-7	Duct, 1-3/4"	(18")

Applicability: PIPER

Cherokee PA-28-140/150/160/180 & PA-28S-160/180

Warrior II PA-28-151/161 Archer II PA-28-181

Arrow PA-28R-180, PA-28R-200, PA-28R-201, PA-28RT-201

Tomahawk PA-38-112

Drawing: AFC-W306 Revision: B

Date: 06/01/05

Note A: Some hoses or wires may have to be rerouted so the air/oil separator will fit into position. Reference and material per AC 43.13-1B & 2A.

WARNING: ALL HOSES SHALL BE LOCATED AT LEAST 4.0" FROM ANY HEAT SOURCE LIKELY TO CAUSE VAPORIZATION OF THE OIL.

- 01. Remove the breather tube assy from the engine breather fitting on the accessory housing to the lower cowl.
- 02. If the engine is equipped with a wet vacuum pump, remove the air/oil separator and lines
- 03. Install the W-2011 bracket on the left engine mount tubes as shown on using 1 ea. of #10 screws, washers, & locknut and 10 Adel clamp and on the two top mounts and 1 ea. of #10 screws, washers, & locknut, and -12 Adel clamp onto the middle tube.
- 04. Install the AirSep on the W-2011 bracket using the 4-1/2" clamp and protective "C" Channel.

CAUTION: Do not overtighten the clamp.

- 05. Install the 3/4" hose between the engine breather and the 3/4" inlet to the AirSep and secure it with 3/4" clamp.
- 06. Install the 1/2" hose between the vacuum pump outlet fitting and the Air-Tee.

Note B: Observe proper direction of Air Tee.

- 07. Install the 1/2" hose between the end of the Air Tee and the 1/2" inlet to the Air Sep and secure with 1/2" clamp.
- 08. Remove the #3 cylinder rocker box drain tube.
- 09. Install the Air Syphon Pump in place of the rocker drain tubes shown.
- 10. Install the 5/16" hose between the 5/16" diagonal leg of the Air Tee and the 5/16" inlet to the AirSyphon Pump. Secure with 5/16" clamps.
- 11. Install the 1/4" hose between the AirSep drain and the 1/4" diagonal leg of the AirSyphon Pump. Secure with 1/4" clamps.
- 12. Install the 1-3/4" duct to the bottom of the AirSep and secure with 1-1/2" clamp.
- 13. Secure the lower end of the 1-3/4" duct to the lower engine mount tube using the -30 adel clamp and secure with 1 ea. of #10 screws, washers and locknut.
- 14. Determine weight & balance, initiate Form 337, and update the equipment list.

Note C: Under no circumstances should the overboard duct extend into the aircraft slipstream.

Applicability: **PIPER Turbo Arrow** PA-28RT-201T

With Continental TSIO360 Engines

Drawing: AFC-W306 Revision: B Date: 06/01/05

Note A: Some hoses or wires may have to be rerouted so the air/oil separator will fit into position. Reference and material per AC 43.13-1B & 2A.

WARNING: ALL HOSES SHALL BE LOCATED AT LEAST 4.0" FROM ANY HEAT SOURCE LIKELY TO CAUSE VAPORIZATION OF THE OIL.

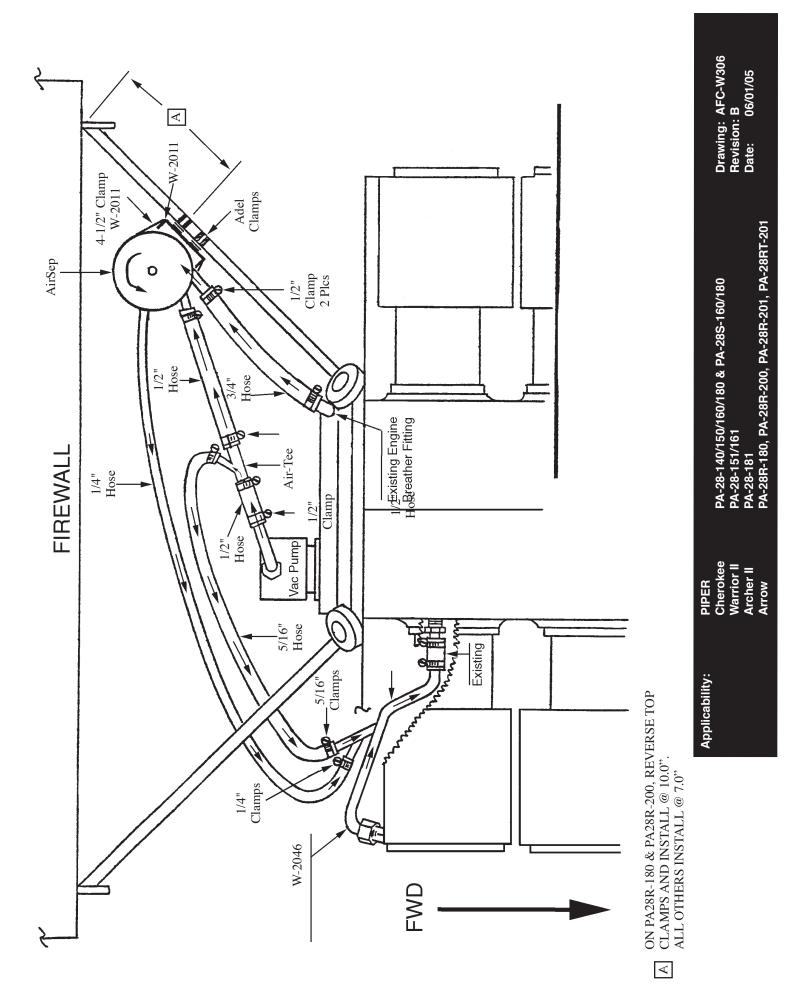
- 01. Remove existing breather tube hardware and extension to cowl flap.
- 02. Cut existing breather tube approximately 1-1/2" after it exits from rear engine baffle.
- 03. Mount W-2011 bracket on rear engine baffle with doubler as indicated in drawings.
- 04. Install AirSep on bracket with 3/4" and 1/2" outlets pointing towards firewall.
- 05. Remove oil return drain plug in engine accy case housing. Install AN912-3D reducer with AN816-5D fitting. Assemble W-2008 AirSyphon Pump to AN816-5D fitting.

Note: 1/4" line on AirSyphon Pump must point up at slight angle

- 06. Install 1/4" hose from oil drain outlet on the bottom of the AirSep to the 1/4" inlet on the AirSyphon Pump.
- 07. Remove the pressure outlet elbow from the vacuum pump, cut off at the location shown, and reinstall to point discharge pipe to point towards the AirSep 1/2" line.
- 08. Assemble 1/2" hose to vacuum pump discharge outlet elbow. Install W-2018 Air-Tee with 5/16" outlet pointing in direction of airflow.
 - Install 1/2" hose from the Air-Tee to the 1/2" inlet on the AirSep making sure the 1/2" hose goes over the 3/4" vacuum inlet hose from the firewall.
- 09. Install 5/16" hose from the Air-Tee to the Air-Syphon Pump.
- 10. Install 3/4" hose from the existing breather tube to the AirSep 3/4" inlet.
- 11. Attach 1-3/4" CAT-7 duct to the bottom of the AirSep. CAT-7 should not extend into the airstream below the engine cowling. Secure with MS21919WDG-30 clamp provided.
- 12. Check all connections, clamps, and attachments for tightness. Ty-Wrap as necessary.

Note: All Hose connections are clamped.

13. Determine weight & balance, initiate Form 337, and update the equipment list.



Drawing: AFC-W306

Revision: B
Date: 06/01/05

Note A: Some hoses or wires may have to be rerouted so the air/oil separator will fit into position. Reference and material per AC 43.13-1B & 2A.

WARNING: ALL HOSES SHALL BE LOCATED AT LEAST 4.0" FROM ANY HEAT SOURCE LIKELY TO CAUSE VAPORIZATION OF THE OIL.

- 01. Remove all existing engine breather and vacuum pump outlet components. Retain the hose fittings on both the breather and the vacuum pump.
- 02. Loosen the nose baggage compartment interior at the firewall to facilitate bracket mounting. The interior need only be pulled back a little.
- 03. Locate a point on the firewall 7.0" inboard of the upper right engine mount, and 5.75" down from the upper cowl. Using a #11 drill bit, drill a hole at that point.
- 04. Secure the wW-2011 bracket with 1 each of #10 screws, washers, and locknuts. Match drill the other three holes.
- 05. Slide the 4-1/2" clamp under the bracket, slightly below the notch in the flanged edges. Secure the bracket to the firewall with the notches upward with an additional 3 ea of #10 screws, washers, and locknuts
- 06. Remove the 3/8" pipe plug in the lower right side accessory housing and install the AN912-3D reducer and AN816-5D fitting. If no 3/8" plug found in accy case, replace rocker box drain in RH rear cylinder with W-2046 drain.
- 07. Install the 1" breather tube & secure to the engine breather using the 1" hose (2) 1" clamps.
- 08. Connect the 1" inlet to the AirSep to the breather tube using the 1" hose and 1" clamps.
- 09. Secure the AirSep to the W-2011 bracket with the 4-1/2" clamp just slightly below the flanged split line on the AirSep. Position the hose and secure.
- 10. Insert the Air-Tee in one end of the 1/2" hose and install the hose onto the vacuum pump exhaust. Secure both ends with 1/2" clamps. Observe proper Air-Tee direction.

Note B: Rotation of the vacuum pump exhaust fitting may be necessary.

- 11. Connect the 1/2" hose to the 1/2" inlet of the AirSep and the other end to the remaining 1/2" opening on the Air-Tee. Secure both ends with 1/2" clamps.
- 12. Connect the 5/16" hose to the 5/16" diagonal tube of the Air-Tee, and to the 5/16" inlet tube of the AirSyphon Pump. Secure with 5/16" clamps.
- 13. Connect the 1/4" hose from the AirSep drain to the 1/4" diagonal inlet tube of the AirSyphon Pump. Secure with 1/4" clamps.
- 14. Tighten the AirSyphon Pump to the AN816-5D fitting.
- 15. Locate a point on the firewall 8.5" inboard of the right side of the cowl and 5.0" up from the bottom of the cowl. Drill a #11 hole.
- 16. Connect the 1-3/4" duct bottom of the AirSep and secure with 1-1/2" clamp.
- 17. Secure the lower end of the 1-3/4" duct at the using a -30 Adel clamp and 1 ea. of #10 screw, washer and locknut.

<u>CAUTION</u>: Under no circumstances should the duct extend into the aircraft slip stream

18. Determine weight & balance, initiate Form 337, and update the equipment list.

