

AIRWOLF FILTER CORP.

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TO THE MECHANIC:

This P/N AFC-K008 remote mount oil filter kit incorporates our generic STC approved for all Continental powered aircraft up to 450 hp. The STC paperwork provided with this kit utilizes the new approved model list (AML) system recently instituted by the FAA. Although you may notice your particular aircraft is not specifically listed under this new classification, it is still approved.

Upon installing this filter kit, you will need to fill out and file a 337 form for this installation referencing the P/N AFC-K008 kit and the STC# SA00079NY. If your particular aircraft is not listed on the AML, you will also need a field approval by your local FSDO. for this installation. This is necessary because the FAA only updates this list on an semi-annual basis, and until your aircraft is listed, a field approval is required. If you are unsure whether or not you need a field approval, please call us directly.

With this paperwork, your local FSDO inspector has all the approved engineering data necessary to issue a field approval . This inspector is not an engineer and typically all he is doing is seeing if you installed it I/A/W the installation instructions and usually to make sure it doesn't leak. That's it.

If your local FSDO. inspector has any questions or concerns on this STC, he is to call the following office who will clarify the details. they are familiar with our filter kits and can address any concerns your FSDO inspector may have on your particular installation

FAA - New York Aircraft Certification Office (ACO) Engine and Propeller Division 1600 Stewart Ave. Suite 510 Westbury NY 11590 (516) 228-7300 / (516) 794-5531 Fax

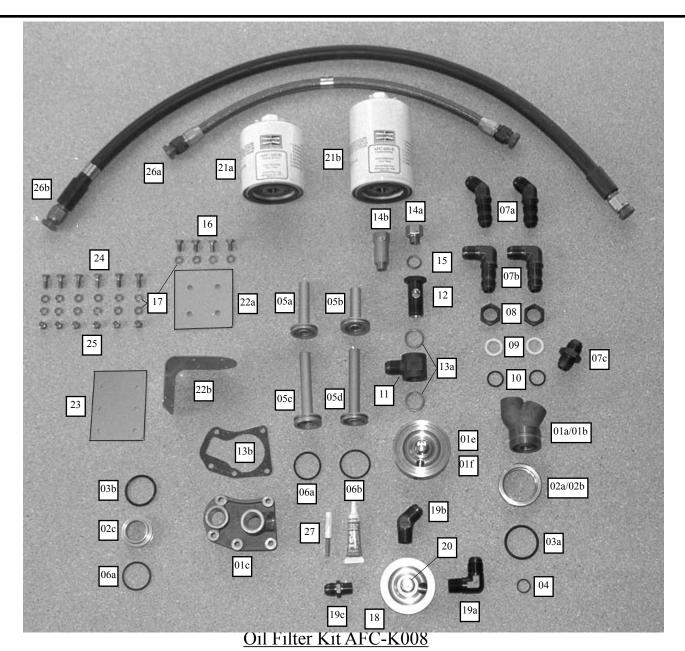
If your aircraft required a field approval, we must have a copy in order to update the (AML) list on our STC. Please send us a copy in addition to the one you will file with your local FSDO. We will then forward our copy to the ACO for their office to update the (AML) list on our STC.

DATA PERTINENT TO ALL INSTALLATIONS

Prior to installing the filter kit on the aircraft, weigh the filter kit, add the weight of the hoses, and subtract the oil screen or oil filter adapter removed from the engine, and determine the net weight being added to the aircraft for determining the weight and balance of the aircraft later. Once the filter kit is installed on the aircraft, if you choose to purchase the hoses from Airwolf, we will supply you with the Teflon Hoses specified in this STC. At the time of the order we will need the flare to flare length of the hoses, and hose ends needed on each hose ie: Straight to Straight, Straight to 90°, Straight to 45°, 45° TO 45°, or 45° to 90° allowing for engine torque and vibration per AC43.13.

Thank you for your help.

Airwolf Filter Corp



Applicability: Continental powered Single and Multi Engine First Release 01/08/94
Fixed Wing Aircraft less than 450hp.
having firewalls of .021 ASTM A527 galvanized steel or equivalent. Amended 10/01/02

		Parts List No. AFC-K008-PL	•
<u>Index</u>	Part Number	<u>Description</u>	Quantity
01a.	CON-10 or	Full Flow Engine Adapter [1-3/4"-16 Threads]	(1)
01b.	CON-11 or	Full Flow Engine Adapter [1-13/16"-16 Threads]	(1)
01c.	CON-12 or	Full Flow Engine Adapter "E" Series Engines	(1)
01d.	CON-16	Full Flow Engine Adapter C85-IO240	(1)
01e.	OFB-17	Full Flow Engine Adapter -10 Port	(1)
01f.	OFB-15	Oil Filter Base, -12 Port	(1)
02a.	RNG-10 or	Sealing Ring [1-3/4"-16 Threads]	(1)
02b.	RNG-11	Sealing Ring [1-13/16"-16 Threads]	(1)
02c.	RNG-17	Oil Divertor Ring, "E" Series	(1)
03a.	M83248/1-223	Sealing O-Ring	(1)
03b.	M83248/1-222	Oil Divertor O-Ring	(1)
04.	M83248/1-016	O-Ring, Nosepiece	(1)
05a.	EXT-10 or	Oil Screen Adapter - A50, A65, A75, A80, C75, C85, C90, C125, O-200, IO240	(1)
05b.	EXT-11 or	Oil Screen Adapter - C145, O300, GO300, & IO-360A, C, D, G, H, J, K	(1)
05c.	EXT-12 or	Oil Screen Adapter - O-470A, B, E, G, J, K, L, M, P, R, S, U,	
		IO-470C, D, E, F, G, H, J, K, L, M, N, P, R, S, U, V	
		IO-520A, D, E, F, J, K, L, / TSIO-520C, G, H, M, P, R, T	

Oil Filter Kit AFC-K008

Applicability:

Continental powered Single and Multi Engine Fixed Wing Aircraft less than 450hp. having firewalls of .021 ASTM A527 galvanized steel or equivalent.

First Release 01/08/94

Amended 10/01/02

Parts List No. AFC-K008-PL (continued)					
<u>Index</u>	Part Number	Description	Quantity		
05d.	EXT-14	Oil Screen Adapter - O470-11 & 15	(1)		
06a.	M83248/1-126 or	O-Ring, Use w/EXT-10 or 12 Adapter, Oil Screen, or RNG-17 Oil Diverter Ring	(1)		
06b.	M83248/1-128	O-Ring, Use w/EXT-11 or 14 Adapter, Oil Screen	(1)		
07a.	AN837-10D-SP or	45° Bulkhead Fitting	(2)		
07b.	AN833-10D-SP or	90° Bulkhead Fitting	(Opt)		
07c.	AN815-10D-SP	Union	(Opt)		
07d.	AN919-15D-SP	Union, Use with OFB-16 Adapter	(2)		
08a.	AN6289-10D	Bulkhead Nut	(2)		
09.	MS28773-10	Boss Gasket	(2)		
10a.	M83248/1-908	-8 O-Ring, Use with OFB-16 Adapter	(2)		
10b.	M83248/1-910	-10 O-Ring	(2)		
11.	AN776-10D	90° Fitting	(1)		
12a.	TPA-775	Temp Probe Adapter	(Opt)		
12b.	TPA-776	Temp Probe Adapter & Gasket	(Opt)		
13a.	MS35769-18	Temp Probe Adapter Gasket	(Opt)		
13b.	352067	Engine Adapter Gasket, Use with CON-12 Adapter	(1)		
13c.	652070	Engine Adapter Gasket, Use with CON-16 Adapter	(1)		
14a.	OTA-527 or	5/8" Long Oil Temp Adapter	(Opt)		
14b.	OTA-2250	2-1/4" Long Oil Temp Adapter	(Opt)		
15	MS35769-11	Oil Temp Adapter Gasket	(Opt)		
16.	AN4H-4A	Drilled Head Bolts	(4)		
17a.	AN960-416	Flat Washers	(16)		
17a. 17b.	AN960-524	Flat Washers, Use with CON-12 Adapter	(3)		
170. 18a.	OFB-11	Oil Filter Base, -10 Port	(1)		
18b.	OFB-10	Oil Filter Base, -8 Port, Use with CON-16 Adapter	(1)		
19a.	MS20822-10D or	90° Elbow	(1)		
19b.	MS20823-10D or	45° Elbow	(1)		
19c.	AN816-10D	Flared Tube Nipple	(Opt)		
19d.	AN842-16D	90° Hose Elbow [Stearman Kit]	(1)		
19a. 19e.	AN844-16D	45° Hose Elbow [Stearman Kit]	(Opt)		
19c. 19f.	MS20822-8D or	90° Elbow, Use with CON-16 Adapter	(1)		
19g.	MS20823-8D or	45° Elbow, Use with CON-16 Adapter	(1)		
19g. 19h.	AN816-8D	Flared Tube Nipple, Use with CON-16 Adapter	(Opt)		
20.	OFS-10	Oil Filter Stud	(1)		
20. 21a.	AFC-500 or	Std Oil Filter or Equivalent [Champion CH48108]	(1)		
21a. 21b.	AFC-600	Long Oil Filter or Equivalent [Champion CH48109]	(1)		
210. 22a.	OFM-10	Horizonta Oil Filter Mount	(1)		
22a. 22b.	OFM-10 OFM-11	Vertical Oil Filter Mount	(1)		
23.	DBL-10	Doubler Plate	(1)		
24.	AN4-5A	Bolts	(6)		
25a.	MS20365-428A	Locknuts	(6)		
25b.	MS20365-524A	Locknuts, Use with CON-16 Adapter	(3)		
26a.	AE7010000J-0xxz or	Aeroquip Hose Assy w/o Fire Sleeving.	(Opt)		
26b.	F13000010-0xxz	Titeflex® Teflon Hose Assy with Fire Sleeving.			
200. 27.	MIL6000-1-25	25" Long MIL 6000 Hose [Stearman Kit]	(Opt) (2)		
28.	MIL6000-1-23 MIL6000-3/4-2	Dampener	(1)		
26. 29.	OS100M16H	1" Hose Clamp [Stearman Kit]	(4)		
30.	QS100M10H QS100M52H	3-1/4" Hose Clamp Dampener	(1)		
30.	56707	Loctite® 567 PST Teflon Thread Sealant	(1)		
31.	AFC-K008-II	Installation Instructions			
33.	AFC-K008-MI	Instructions for Continued Airworthiness	(1)		
33. 34.	AFC-K008-PL	Parts List	(1) (1)		
J4.	ArC-Ruuo-rL	I GIIS LIST	(1)		

Applicability:

Continental powered Single and Multi Engine Fixed Wing Aircraft less than 450hp. having firewalls of .021 ASTM A527 galvanized steel or equivalent. First Release 01/08/94

Amended 10/01/02

***** WARNING (A) *****

LOCAL STIFFENING OF THE FIREWALL MAY BE NECESSARY TO SUPPORT WEIGHT OF OIL FILTER AND PREVENT FIREWALL CRACKING.

***** WARNING (B) *****

USE LOCTITE® 567 PST TEFLON THREAD SEALANT BEFORE INSTALLATION OF FITTINGS. DO NOT ASSEMBLE FITTINGS INTO OIL FILTER BASE WITHOUT SEALANT OTHERWISE GALLING OF MATERIAL WILL RESULT.

***** WARNING (C) *****

NO ROUTING OF FLAMMABLE FLUID LINES ABOVE EXHAUST SYSTEM, UNLESS SHROUDED.

INSTALLER IS RESPONSIBLE FOR INTER-RELATIONSHIP BETWEEN THIS AND OTHER ENGINE CHANGES (INCLUDING ACCESSORIES)

***** WARNING (D) *****

On some Continental engines, you may find the 1-3/4"-16 UNF-3B threads in the oil pump/accessory case where the oil screen was located, to be damaged or not complete causing our CON-10 adapter to bind during installation. DO NOT FORCE our engine adapter into these damaged threads as galling WILL occur. A specially ground 1-3/4"-16 UNF-3B tap is available from Airwolf that usually will cleanup these threads.

Installation Instructions No. AFC-K008-II-A

Installation of the remote oil filter kit on the following engines using P/N A3568 Oil Screen Assy: First Release 01/08/94 A50, A65, A75, A80, C75, C85, C90, C125, O-200, IO240 Amended 10/01/02

- Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
- 01. Remove the Continental screen assembly P/N A3568.
- 02. Clean Screen housing and gasket surface. Assemble Engine Adapter (01a) as follows:
 - (A) Lubricate threads of Engine Adapter (01a) and Sealing Ring (02a) with suitable lubricant.
 - (B) Thread Sealing Ring (02a) onto Engine Adapter (01a) past smooth area, onto second set of threads.
 - (C) Install lightly oiled O-Ring, (03). and position in the smooth area between the upper and lower threads.
 - (D) Run Sealing Ring (02a) down against O-ring. [Assure O-ring is still centered in non threaded area.]
 - (E) Insert lightly oiled O-ring, (04) into groove inside of center opening of Engine Adapter (01a)
- 03. Install lightly oiled O-ring (06a) onto Oil Screen Adapter (05a) and insert into screen chamber of engine.

 When seated correctly, tube will extend above face of engine accessory case approximately 1/4". As adapter is inserted, resistance will be met. Continue pressure indicating compression of O-Ring (06a)- until adapter is seated in lower screen seat.
- O4. Thread engine adapter (01a) into engine oil screen opening being sure that oil screen adapter (05b) is started in center of the opening. Screw in engine adapter (01a) until light resistance indicates that O-ring (03) is seated on the accessory case. Orient the engine adapter (01a) as necessary, being careful not to screw the engine adapter (01a) in or out more than 1/2 turn from present position. This assures that the O-Ring is still centered in the non threaded area. Do not tighten sealing ring yet.
- Onto each bulkhead fitting (07a) or (07b), install in order 1 ea. bulkhead nut (08), boss gasket (09), and O-Ring (10). If using a union (07c), install O-Ring (10) only. When assembled correctly, the O-Ring (10) is positioned in the center of the non-threaded area, between the upper set of threads and the lower set of threads on the bulkhead fitting. Install each completed assembly into the engine adapter (01a) and located towards intended direction of hoses.
- CAUTION: O-ring only seals in the center of the non-threaded area between the upper set threads and lower set of threads on the bulkhead fitting. Failure to position the O-Ring in this area, may cause a small oil leak.
- 06. On A50 & A65 engines, remove the oil drain plug and relocate the oil temperature capillary tube and oil temp adapter using oil temp gasket (15) provided and safety wire.
- On A75, A80, C75, C85, C90, & O200 engines, remove one of the Continental P/N 532432 plugs located in the front of the engine which caps off access to the oil gallery. Remove the brass oil temp adapter nut from the existing oil screen and relocate the oil temperature bulb to this location. Torque to specs and secure.
- NOTE D: Capillary tube may be kept at present location provided sufficient space exists between the engine and firewall. To utilize the existing location, 1 ea. 90° Fitting (11), Temp Probe Adapter (12), Oil Temp Adapter Gasket (14), and 2 ea. Temp Probe Adapter Gasket (13a) must be used per installation drawings.
- 08. Remove the oil drain plug and relocate the oil temperature capillary tube and oil temp adapter using oil temp gasket (15) provided and safety wire

**** SEE WARNING (A) ABOVE ****

- 09. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 10a. Secure vertical oil filter mount (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25). <u>OR</u>
- 10b. Secure oil filter base (18) to Fwd side of firewall and horizontal oil filter mount plate (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

***** SEE WARNING (B) ABOVE *****

- 11. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18). Mount to vertical oil filter mount (22b.) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- 12. Determine hose lengths and order appropriate hoses. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

***** SEE WARNING (C) ABOVE *****

- 13. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/lbs.
- 14. After hoses have taken natural set, and hose fittings tightened, tighten sealing ring (02a) with 2" Pin Spanner wrench. Do not overtighten. Secure with safety wire. Note: Approximately 1/4-1/2 turn is all that is needed to compress the Viton O-ring properly and no leakage will occur.
- 15. Install oil filter (21a), torque per instructions on oil filter and secure with safety wire.
- 16. Run engine and check for leaks.
- 17. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-B

Installation of the remote oil filter kit on the following engines using P/N 530003 Oil Screen Assy: C145, O300, GO300, & IO-360A, C, D, G, H, J, K

First Release 01/08/94 Amended 10/01/02

Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.

- 01. Remove the Continental screen assembly P/N 530003
- 02. Clean Screen housing and gasket surface. Assemble Engine Adapter (01a) as follows:
 - (A) Lubricate threads of Engine Adapter (01a) and Sealing Ring (02a) with suitable lubricant.
 - (B) Thread Sealing Ring (02a) onto Engine Adapter (01a) past smooth area, onto second set of threads.
 - (C) Install lightly oiled O-ring, (03). and position in the center of the smooth area between the upper and lower threads.
 - (D) Run Sealing Ring (02a) down against O-ring (03). [Assure O-ring is still centered in non threaded area.]
 - (E) Insert lightly oiled O-ring, (04) into groove inside of center opening of Engine Adapter (01a)
- 03. Install lightly oiled O-ring (06b) onto Oil Screen Adapter (05b) and insert into screen chamber of engine.

 When seated correctly, tube will extend above face of engine accessory case approximately 1/4". As adapter is inserted, resistance will be met. Continue pressure indicating compression of O-ring (06a)- until adapter is seated in lower screen seat.
- 04. Thread engine adapter (01a) into engine oil screen opening being sure that oil screen adapter (05b) is started in center of the opening. Screw in engine adapter (01a) until light resistance indicates that O-ring (03) is seated on the accessory case. Orient the engine adapter (01a) as necessary, being careful not to screw the engine adapter (01a) in or out more than 1/2 turn from present position. This assures that the O-Ring is still centered in the non threaded area. Do not tighten sealing ring yet.
- 05. Onto each bulkhead fitting (07a) or (07b), install in order 1 ea. bulkhead nut (08), boss gasket (09), and O-ring (10). If using a union (07c), install O-ring (10) only. When assembled correctly, the O-ring (10) is positioned in the center of the non-threaded area, between the upper set of threads and the lower set of threads on the bulkhead fitting. Install each completed assembly into the engine adapter (01a) and located towards intended direction of hoses.
- CAUTION: O-ring only seals in the center of the non-threaded area between the upper set threads and lower set of threads on the bulkhead fitting. Failure to position the O-ring in this area, may cause a small oil leak.
- 06. On C-145 & O-300 installations, remove oil scavenge screen (TCM P/N 5300050), drill & tap a 5/8" x 18 thread for future installation of oil temperature bulb, and reinstall in engine accy case. Transfer existing capillary temp probe adapter from oil pressure screen, to scavenge oil screen. Reroute oil temperature bulb into tachometer cable hole in firewall and install into adapter in scavenge oil screen and tighten.

CAUTION: Do not overtorque or break capillary tube otherwise oil temperature gage will have to be replaced.

NOTE D: Capillary tube may be kept at present location provided sufficient space exists between the engine and firewall. To utilize the existing location, 1 ea. optional 90° Fitting (11), Temp Probe Adapter (12), Oil Temp Adapter Gasket (14), and 2 ea. Temp Probe Adapter Gasket (13a) must be used per installation drawings.

**** SEE WARNING (A) ABOVE ****

- 07. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 08a. Secure vertical oil filter mount (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25). OR
- 08b. Secure oil filter base (18) to Fwd side of firewall and horizontal oil filter mount plate (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

***** SEE WARNING (B) ABOVE *****

- 09. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18). Mount to vertical oil filter mount (22b.) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- 10. Determine hose lengths and order appropriate hoses. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

***** SEE WARNING (C) ABOVE *****

- 11. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/ lbs.
- After hoses have taken natural set, and hose fittings tightened, tighten sealing ring (02a) with 2" Pin Spanner wrench. Do not overtighten. Secure with safety wire. Note: Approximately 1/4-1/2 turn is all that is needed to compress the O-ring properly and no leakage will occur.
- 13. Install oil filter (21a), torque per instructions on oil filter and secure with safety wire.
- 14. Run engine and check for leaks.
- 15. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-C

Installation of the remote oil filter kit on the following engines using P/N 538727 or 534862 Oil Screen Assy: [1-3/4" - 16 Thread]
O-470A, B, E, G, J, K, L, M, P, R, S, U,
IO-470C, D, E, F, G, H, J, K, L, M, N, P, R, S, U, V
IO-520A, D, E, F, J, K, L,
First Release 01/08/94

TSIO-520C, G, H, M, P, R, T and GTSIO-520C, D, F, H, K, L, M, N First Release 01/08/94 Amended 10/01/02

Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.

- 01. Remove the Continental screen assembly P/N 538727 or 534862.
- 02. Clean Screen housing and gasket surface. Assemble Engine Adapter (01a) as follows:
 - (A) Lubricate threads of Engine Adapter (01a) and Sealing Ring (02a) with suitable lubricant.
 - (B) Thread Sealing Ring (02a) onto Engine Adapter (01a) past smooth area, onto second set of threads.
 - (C) Install lightly oiled O-ring, (03), and position in the center of the smooth area between the upper and lower threads.
 - (D) Run Sealing Ring (02a) down against O-ring (03). [Assure O-ring is still centered in non threaded area.]
 - (E) Insert lightly oiled O-ring, (04) into groove inside of center opening of Engine Adapter (01a)
- 03. Insert Oil Screen Adapter (05c) without O-ring installed into screen chamber of engine. When seated, tube will extend above face of engine casting approximately 1/4". Trim as necessary to achieve the 1/4" height. Remove Oil Screen Adapter (05c) from engine
- 04. Lightly oil O-ring (06a), install onto Oil Screen Adapter (05c), and reinstall into oil screen chamber of oil pump. As adapter is inserted, resistance will be met. Continue pressure indicating compression of O-ring (06a) until adapter is firmly seated in lower screen seat.
- Thread engine adapter (01a) into engine oil screen opening being sure that oil screen adapter (05b) is started in center of the opening. Screw in engine adapter (01a) until light resistance indicates that O-ring (03) is seated on the accessory case. Orient the engine adapter (01a) as necessary, being careful not to screw the engine adapter (01a) in or out more than 1/2 turn from present position. This assures that the O-Ring is still centered in the non threaded area. Do not tighten sealing ring yet.
- 06. Onto each bulkhead fitting (07a) or (07b), install in order 1 ea. bulkhead nut (08), boss gasket (09), and O-ring (10). If using a union (07c), install O-ring (10) only. When assembled correctly, the O-ring (10) is positioned in the center of the non-threaded area, between the upper set of threads and the lower set of threads on the bulkhead fitting. Install each completed assembly into the engine adapter (01a) and located towards intended direction of hoses.

CAUTION: O-ring only seals in the center of the non-threaded area between the upper set threads and lower set of threads on the bulkhead fitting. Failure to position the O-ring in this area, may cause a small oil leak.

**** SEE WARNING (A) ABOVE *****

- 07. Using the horizontal oil filter mount (22a) or oil vertical filter oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 8a. Secure vertical filter oil filter mount (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25).

OR

8b. Secure oil filter base (18) to Fwd side of firewall and horizontal oil filter mount (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

**** SEE WARNING (B) ABOVE ****

- 9. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18). Mount to vertical oil filter mount plate (22b.) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- Determine hose lengths and order appropriate hoses (26a) or (26b). Last 2 xx's in part number is the length of the hose in inches and the z is the length in eighths of an inch. The letter "F" at the beginning of the P/N denotes firesleeving. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

**** SEE WARNING (C) ABOVE ****

- 11. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/ lbs.
- 12. After hoses have taken natural set, and hose fittings tightened, tighten sealing ring (02a) with 2" Pin Spanner wrench. Do not overtighten. Secure with safety wire. Note: Approximately 1/4 1/2 turn is all that is needed to compress the O-ring properly and no leakage will occur
- 13. Install oil filter (21b), torque per instructions on oil filter and secure with safety wire.
- 14. Run engine and check for leaks.
- 15. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-D

Installation of the remote oil filter kit on the following engines using P/N 536902 or A35996 Oil Screen Assy: [1-13/16" - 16 Thread]
O-470-11, & 15 as used in the Cessna 305 series aircraft
First Release 01/08/94
Amended 10/01/02

- Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
- 01. Remove the Continental screen assembly.
- 02. Clean Screen housing and gasket surface. Assemble Engine Adapter (01b) as follows:
 - (A) Lubricate threads of Engine Adapter (01a) and Sealing Ring (02a) with suitable lubricant.
 - (B) Thread Sealing Ring (02b) onto Engine Adapter (01a) past smooth area, onto second set of threads.
 - (C) Install lightly oiled O-ring, (03). and position in the smooth area between the upper and lower threads.
 - (D) Run Sealing Ring (02b) down against O-ring (03). [Assure O-ring is still centered in non threaded area.]
 - (E) Insert lightly oiled O-ring, (04) into groove inside of center opening of Engine Adapter (01b)
- 03. Insert Oil Screen Adapter (05d) without O-ring installed into screen chamber of engine. When seated, tube will extend above face of engine casting approximately 1/4". Trim as necessary to achieve the 1/4" height. Remove Oil Screen Adapter (05d) from engine
- 04. Lightly oil O-ring (06b), install onto Oil Screen Adapter (05d), and reinstall into oil screen chamber of oil pump. As adapter is inserted, resistance will be met. Continue pressure indicating compression of O-ring (06b) until adapter is firmly seated in lower screen seat.
- O5. Thread engine adapter (01b) into engine oil screen opening being sure that oil screen adapter (05d) is started in center of the opening. Screw in engine adapter (01b) until light resistance indicates that O-ring (03) is seated on the accessory case. Orient the engine adapter (01a) as necessary, being careful not to screw the engine adapter (01b) in or out more than 1/2 turn from present position. This assures that the O-Ring is still centered in the non threaded area. Do not tighten sealing ring yet.
- 06. Onto each bulkhead fitting (07a) or (07b), install in order 1 ea. bulkhead nut (08), boss gasket (09), and O-ring (10). If using a union (07c), install O-ring (10) only. When assembled correctly, the O-ring (10) is positioned in the center of the non-threaded area, between the upper set of threads and the lower set of threads on the bulkhead fitting. Install each completed assembly into the engine adapter (01a) and located towards intended direction of hoses.
- CAUTION: O-ring only seals in the center of the non-threaded area between the upper set threads and lower set of threads on the bulkhead fitting. Failure to position the O-ring in this area, may cause a small oil leak.
- 07. Install in order Temp probe adapter (12), gasket (13), 90° fitting (11), and gasket (13) and install into engine adapter (01b). Note: Oil temp adapters (14a) or (14b) may be interchanged depending on length of your oil temperature bulb.
 - **** SEE WARNING (A) ABOVE ****
- 08. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 09a. Secure vertical oil filter mount (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25).

OR

- 09b. Secure oil filter base (18) to Fwd side of firewall and horizontal oil filter mount (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.
 - **** SEE WARNING (B) ABOVE ****
- 10. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18). Mount to oil filter mount plate-vertical (22b) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- 11. Determine hose lengths and order appropriate hoses. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

***** SEE WARNING (C) ABOVE *****

- 12. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/ lbs.
- 13. After hoses have taken natural set, and hose fittings tightened, tighten sealing ring (02a) with 2" Pin Spanner wrench. Do not overtighten. Secure with safety wire. Note: Approximately 1/4-1/2 turn is all that is needed to compress the O-ring properly and no leakage will occur.
- 14. Install oil filter (21b), torque per instructions on oil filter and secure with safety wire.
- 15. Run engine and check for leaks.
- 16. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-E

Installation of the remote oil filter kit on the following engines using P/N A25131 or A35996 Oil Screen Assy: E165, E185, E205 & E225

First Release 01/08/94 Amended 10/01/02

- Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
- 01. Gain access to the engine compartment.
- 02. Remove from rear of accessory case (1ea.) P/N A25131 or A35996 oil screen assembly, P/N 40660 housing, and P/N A25132 check valve assy. Note: the A25132 check valve is only found on dry sump engines in older Bonanza's
- 03. Clean gasket surface on rear of accessory case.
- 04. Per installation drawing AFC-D-0030-A, Install lightly oiled O-ring (03b) onto Oil Divertor Ring (02c) and insert into bottom of oil gallery in rear of accessory case. Make sure nub is facing out. Note: Dry sump engines in the Bonanza's do not use this divertor ring. Reinstall A25132 check valve using new O-ring (03b) provided.
- 05. Install lightly oiled O-ring (06a) onto top of Oil Divertor Ring (02c) or A25132 check valve assy.
- 06. Using new oil adapter gasket (13b), install engine adapter (01c) onto rear of accessory case and torque to specs.

***** WARNING ***** Do not over torque as binding of oil pump gears can occur.

- NOTE B: As adapter is inserted, resistance will be met. Continue pressure indicating compression of O-ring (06b)- until adapter (01c) is seated against gasket.
- 07. Onto each union (07c) install O-ring (10), insert into engine adapter(01c), and tighten.
- 08. Install new gasket (15) under the head of the 5/8" long (14a) or 2-1/4" long (14b) Temp probe adapter if used, into adapter-engine (01a). Note: Oil temp adapters (14a) or (14b) may be interchanged depending on length of your oil temperature bulb.
- 09. Install oil temperature bulb into oil temp adapter.
- NOTE C: If oil temp probe is not kept at present location on the particular aircraft, cap off hole with Continental P/N 532432 Oil drain plug and gasket (15).

**** SEE WARNING (A) ABOVE ****

- 10. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 11a. Secure vertical oil filter mount plate (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25).

<u>OR</u>

11b. Secure oil filter base (18a) to Fwd side of firewall and horizontal oil filter mount (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

***** SEE WARNING (B) ABOVE *****

- 12. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18a). Mount to vertical oil filter mount(22b) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- 13. Determine hose lengths and order appropriate hoses (26a) or (26b). Last 2 xx's in part number is the length of the hose in inches and the z is the length in eighths of an inch. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

**** SEE WARNING (C) ABOVE *****

- 14. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/ lbs.
- 15. Install oil filter (21a) or (21b), torque per instructions on oil filter and secure with safety wire.
- 16. Run engine and check for leaks.
- 17. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-F

Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.

TSIO550

- 01. Remove existing spin on oil filter from rear of engine.
- 02. Clean oil filter base and gasket surface.
- Verify oil filter stud in existing Continental oil filter base extends .375" above face of adapter. Using new oil filter adapter without O-ring installed as a reference, screw completely down onto existing stud and determine that new oil filter adapter bottoms out on existing Continental oil filter base. If not, trim oil filter stud to obtain this dimension.

 Remove new oil filter adapter.
- 04. Apply liberal amount of Dow Corning DC-4 silicon grease to Viton O-ring and place in machined groove in Adapter-Engine (01d) and reinstall onto the existing Continental oil filter adapter on rear of engine.
- 05. Screw adapter onto existing oil filter stud and position as required. Install fitting (07c), and O-ring (10) into Engine Adapter, torque to specifications and secure with .032 MS20995-C safety wire.

***** SEE WARNING (A) ABOVE *****

- 06. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 07a. Secure vertical oil filter mount (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25).

OR

07b. Secure oil filter base (18) to Fwd side of firewall and horizontal oil filter mount (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

**** SEE WARNING (B) ABOVE ****

- 08. Install any combination of fitting (19a), (19b), or (19c) into oil filter base (18). Mount to vertical oil filter mount (22b.) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- 09. Determine hose lengths and order appropriate hoses. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247.

**** SEE WARNING (C) ABOVE ****

- 10. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the filter adapter to the "A" port on the oil filter base and the "B" port on the filter adapter to the "B" port on the oil filter base per installation drawings and tighten hose fittings to 270-350 in/ lbs.
- 11. Install oil filter (21b), torque per instructions on oil filter and secure with safety wire.
- 12. Run engine and check for leaks.
- 13. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-G

Installation of the remote oil filter kit on Boeing Model 75 series aircraft with Continental W-670 radial engines.

First Release 01/08/94 Amended 10/01/02

- Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
- 01. Remove left engine cowl (top and door) and bottom engine cowl.
- 02. Drain oil (optional).
- 03. Remove engine oil return line P/N A75N1-3004 (note this may be a length of 1" MIL 6000 hose). This line runs from the engine to the oil tank.
- 04. Turn the AN842-16D on top of the oil tank to where it points to the engine primer mounted in the step.
- 05. Remove the screw that goes through the end of the firewall stiffener P/N 75-2912. This is located on the left side of the firewall on the aft side. Loosen the screw that goes through the firewall stiffener and the tab welded on the fuselage. This screw is 4-5/16" inboard of the removed screw. (see attached drawing). Drill the hole of the removed screw to 1/4" (.250).
- 06. Measure 3-9/16" out from a vertical line drawn from the C/L of the left engine mount studs. Using reinforcing plate P/N DBL-10 as a template drill the other 5 holes 1/4" (.250). The previously drilled hole is the middle outboard hole.
- 07. Slip reinforcement plate (DBL-10) between the firewall and stiffeners. The long side goes up.
- 08. Bolt oil filter base support angle P/N OFM-11 to firewall and reinforcement plate using (6ea) provided AN 4-5A bolts.

***** SEE WARNING (B) ABOVE *****

- 09. Install provided AN842-816D fittings in the oil filter base. The fitting in B hole points horizontal with the filter base. The other points over the first fitting.
- Bolt oil filter base (OFB-15) to oil Filter Mount Plate, Vertical (22b) using provided AN4H-4A bolts. Oil inlet hole "B" is positioned to the front of the aircraft. Secure bolts with safety wire.
- 11. Install one 25" piece of 1" MIL 6000H hose using provided QS100M16H hose clamps. The "B" hole is the oil inlet and goes to the oil pump. The "A" port is the oil outlet and it goes to the oil tank. Tighten clamps.
- 12. Install oil filter as per manufacturers specifications and safety wire.
- 13. Using the 2" piece of 3/4" Mil 6000 hose provided, secure to bottom of oil filter with (1) QS100M52H 3-3/4" clamp obtained locally, and locate between bottom of oil filter and existing firewall. This will strengthen the oil filter mount and dampen the vibrations of the engine.
- 14. Safety wire drain and refill oil tank with 4.4 gals. oil. (If step #2 is omitted this step is not necessary).
- 15. Run engine and check for leaks.
- 16. Determine weight and balance, initiate 337 form, and update the equipment list.

Installation Instructions No. AFC-K008-II-K

Installation of the remote oil filter kit on the following engines having oil cooler accessory pad C75, C85, C90, C125, O-200, IO240

- Note A: Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
- 01. Gain access to the engine compartment.
- 02. Remove the Oil Cooler Bypass Plate from the LH rear side of the engine case.
- 03. Clean gasket surface on the engine case.
- 04. Install new P/N 652070 gasket.
- 05. Install CON-16 Adapter, and secure with MS20365-542A locknuts & AN960-516 washers provided.
- 06. Install M83248/1-908 O-rings onto AN815-8D-SP fittings. Apply light film of oil onto O-Ring and insert into CON-16 Adapter. Once oring is seated, tighten fitting 1/2-3/4 turn.

NOTE: Do not overtighten fitting. Blue hex of fitting should not come in contact with CON-16 adapter.

**** SEE WARNING (A) ABOVE ****

- 07. Using the horizontal oil filter mount (22a) or vertical oil filter mount (22b) as a drilling template, locate and drill mounting holes using a letter "F" drill.
- 08a. Secure vertical oil filter mount plate (22b) to Fwd side of firewall and doubler plate (23) to Aft side of firewall using bolts (24), washers (17), and locknuts (25).

<u>OR</u>

08b. Secure oil filter base (18a) to Fwd side of firewall and horizontal oil filter mount (22a) to rear side using bolts (16), washers (17) and secure with .032 MS20995-C safety wire.

***** SEE WARNING (B) ABOVE *****

- 09. Install any combination of fittings (19f), (19g), or (19h) into oil filter base (18b). Mount to vertical oil filter mount(22b) using bolts (16), washers (17), and secure with .032 MS20995-C safety wire.
- Determine hose lengths and order appropriate hoses (26a) or (26b). Last 2 xx's in part number is the length of the hose in inches and the z is the length in eighths of an inch. Ex: P/N for a 24-7/8" long firesleeved hose with straight swivel fittings at each end of the hose is F13000010-0247. Most likely you will need hoses that have straight swivel fittings at one end and 90° fittings a the opposite end.
- TIP: Aircraft hoses are measured tip to tip or flare to flare. The easiest way to properly measure a hose is take and old chunk of garden hose and touch one end of the hose to the fitting on the the engine adapter and one end of the hose to the fitting on the oil filter mount on the the firewall, and trim the hose to length until you have the routing the way you like it and enough extra for engine torque and vibration to be I/A/W AC 43.13-1B & 2A.. Measure this length of the sample garden hose and whatever it measures, this is the length you want to give to Airwolf or any hose shop in the world to have custom made TSO'd aircraft hoses built for your specific installation.

**** SEE WARNING (C) ABOVE ****

- 11. Install 2 ea. hose assy's (26a) or (26b) connecting the "A" port on the CON-16 adapter to the "A" port on the OFB-10 oil filter base and the "B" port on the CON-16 filter adapter to the "B" port on the OFB-10 oil filter base per installation drawings and tighten hose fittings to 270-350 in/lbs.
- 12. Install oil filter (21a) or (21b), torque per instructions on oil filter and secure with safety wire.
- 13. Run engine and check for leaks.
- 14. Determine weight and balance, initiate 337 form, and update the equipment list.

		INSTRUCTIONS FOR O	CONTINUED AIRW	VORTHINESS		
A/C Make : Model:			S/N:	Reg#:		
Revi	sion: Date:					
		st are Instructions for Continued Airworth ober 7, 1998), are applicable to the aircraf		th FAA Handbook Bulletin for Airworthiness g equipment is installed:		
SYS	TEM: Airwolf Re	mote Mount Oil Filter System.		Airwolf Filter Corp 15369 Madison Rd Middlefield, OH 44062		
ITEM		CHECKLI	ST INFORMATION			
1.	the content, scope,			nt that has been altered. Include and other information on autions, units of measurement, reverenced publications,		
	Comment:			ıl engine		
	Aircraft Model		Engine Model			
2.	Description:	Of the major alteration, it's function incl	uding an explanation of it's	s interface with other systems, if any.		
	Comment: Installa	tion of Airwolf Remote Mounted Oil Filte	r Kit P/N AFC-K008			
3.	Control: Operation	n information: Or special procedures if any	y.			
	Comment: Pre-heatemperature is 30°		ecommended prior to starti	ng the engine during periods of cold weather where the		
4.	Servicing information: Such as types of fluids used, servicing points, and location of access panels, as appropriate.					
	changed at least on		n with Airwolf AFC-470 oi	Service Bulletin M87-12 Rev 1 or higher. Oil should be il filter cutter at each oil change and inspect for metal		
5.	ed, cleaned, lubrica This section can re	ated, adjusted, tested, including applicable	wear tolerances and work e equipment installed where	nich each of the major alteration components are inspect- recommended at each scheduled maintenance period. re appropriate e.g. functional checks, repairs, inspections.		
	Comment: Inspect before flight.	for security at each annual or 100 hr . ins	pection. After any oil char	nge, always ground run the engine and check for leaks		
6.	Trouble shooting in be taken. Comment:N/A	nformation: Information describing probab	oly malfunctions, how to re	ecognize those malfunctions, and the remedial actions to		
7.	Removal and replacement information: This section describes the order and method of removing and replacing products, parts, and any necessary precautions. This section should also describe or refer to the manufacture's instructions to make required tests, trim checks, alignment, calibrations, center of gravity changes, lifting or shoring, etc., if any.					
	Comments:N/A					
8.	Diagrams: Of acce	ess plates and information, if needed, to ga	nin access for inspection.			
	Comment:N/A					
9.	Special inspection	requirements: Such as X-ray, ultrasonic to	esting, or magnetic particle	e inspection, if required.		
	Comment:N/A					
10.	Application of pro	tective treatments: To the affected area aff	ter inspection and/or maint	tenance, if any.		
	Comment: N/A					

11.	Data: Relative to structural fasteners such as type, torque, and installation requirements if any.
	Comment:N/A
12.	List of special tools: Special tools that are required, if any.
	Comment:N/A
13.	For commuter category aircraft: The following additional information must be furnished, as applicable: A. Electrical Loads B. Methods of balancing flight controls. C. Identification of primary and secondary structures> D. Special repair methods applicable to the airplane.
	Comment:N/A
14.	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul period has been set by the manufacturer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: "No additional overhaul time limitations."
	Comment:N/A
15.	Airworthiness Limitation Section: Include any "approved" airworthiness limitations identified by the manufacturer of FAA type Certificate Holding Office (e.g., An STC incorporated in a larger field approved major alteration may have an airworthiness limitation.) The FAA inspector should not establish, alter, or cancel airworthiness limitations without coordinating with the appropriate FAA type Certificate Holding Office. If there are no changes to the airworthiness limitations, the ICA should state for item 15: "No additional airworthiness limitations" or "Not Applicable."
	Comment:N/A
16.	Revision: This section should include information on how to revise the ICA. For example, a letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspection accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date)." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.
	Comment: A letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date)." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.
ing ac alt the	plementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner operator operator gunder part 91 is responsible for ensuring that the ICA is made part of the applicable section 91.409 inspection program for their aircraft. This is complished when a maintenance entry is made in the aircraft's maintenance record in accordance with section 43.9. This entry recorded the major eration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) along with a statement that the ICA is now part of e aircraft's inspection/maintenance requirements.
Fo	r major alterations performed in accordance with field approval on air carrier aircraft, the air carrier operator is responsible for ensuring that

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

For aircraft inspected under an Approved Aircraft Inspection Program (AAIP), the operator will submit a change to the CHDO in accordance with section 135.419b).

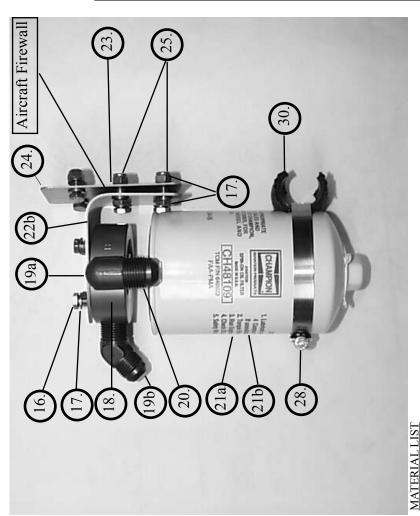
applicable certificate-holding district office (CHDO).

the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the

For air carrier aircraft inspected using an annual/100 hour inspection program, a reference to the new ICA will be made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., ICA are located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the operator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.

ASSEMBLY DRAWING# AFC-D-0027

VERTICAL INSTALLATION



	(16.)		(-)	22a	Otv	£ £	(E)	£ £	(Opt)	€	ΞΞ	Ξ
HORIZONTAL INSTALLATION	Aircraft Firewall	Compose per Compos	ANATON PRODUCTS ANATON PRODUCTS ANATON PRODUCTS ANATON PRODUCTS ANATON PRODUCTS ANATON PRODUCTS ANATON PRODUCTS		Description Description	Drilled Head Bolts	r iat wasners Oil Filter Base	90° Fitting 45° Fitting	Union		Std Oil Filter [Champion CH48108] Long Oil Filter [Champion CH48109]	Horizontal Oil Filter Mount
HORIZONT			NOIDWYN		MATERIAL LIST Index Part Number	AH4H-4A	AN900-410 OFB-11	MS20822-10D MS20823-10D	AN816-10D		AFC-500 AFC-600	OFM-10
1		(MATEF Index	16.	18.	19a. 19b.	19c.	20.	21a. or 21b.	22a.

Airwolf Filter (

Std Oil Filter [Champion CH48108] Long Oil Filter [Champion CH48109]

Oil Filter Stud

Union

AN816-10D

AFC-500 AFC-600 OFM-11

16. 17. 18. 19. 19. 20. 21. 22. 22. 22. 23. 23. 24. 25.

OFS-10

Drilled Head Bolts

Part Number

Oil Filter Base

90° Fitting 45° Fitting

MS20822-10D MS20823-10D

Flat Washers

AN960-416

AN4H-4A

Vertical Oil Filter Mount

Doubler Plate

DBL-10 AN4-5A Vibration Dampener

Cocknut

MS20365-428A MIL6000-3/4-2

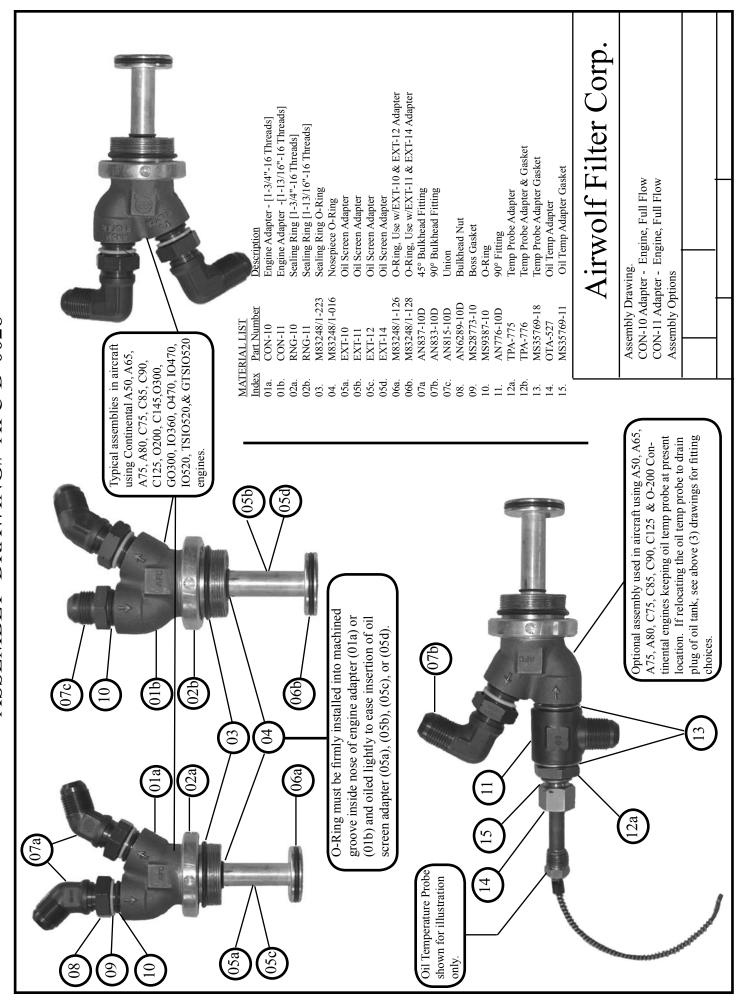
Dampner Clamp

QS100M52H

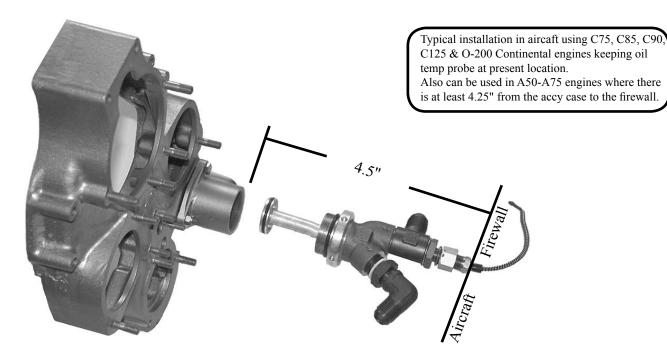
| OFM-10 Oil Filter Mount Plate - Horizontal, | OFM-11 Oil Filter Mount Plate - Vertical, |
|---|---|
| OF | OF |
| | OFM-10 Oil Filter Mount Plate - Horizontal, |

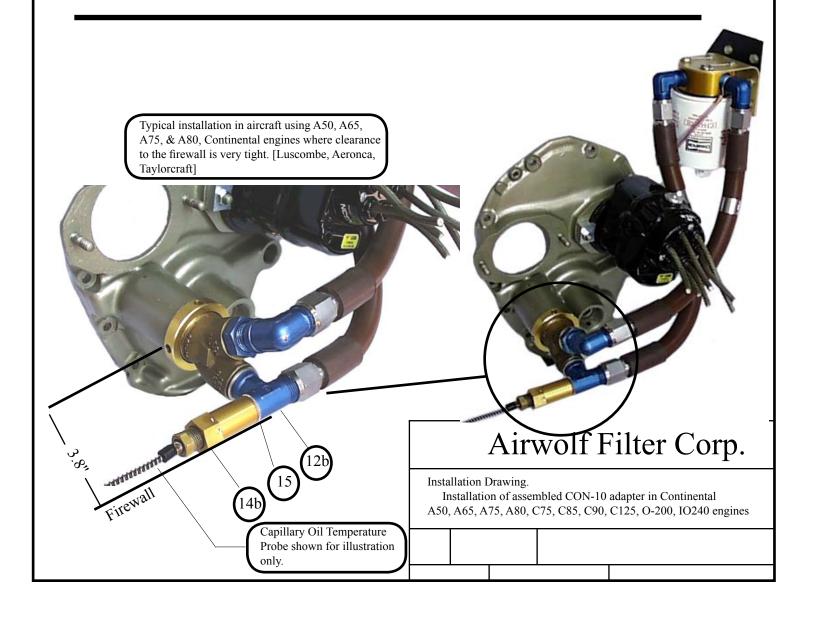
DBL-10 Doubler Plate & OFB-11 Oil Filter Base

ASSEMBLY DRAWING# AFC-D-0028

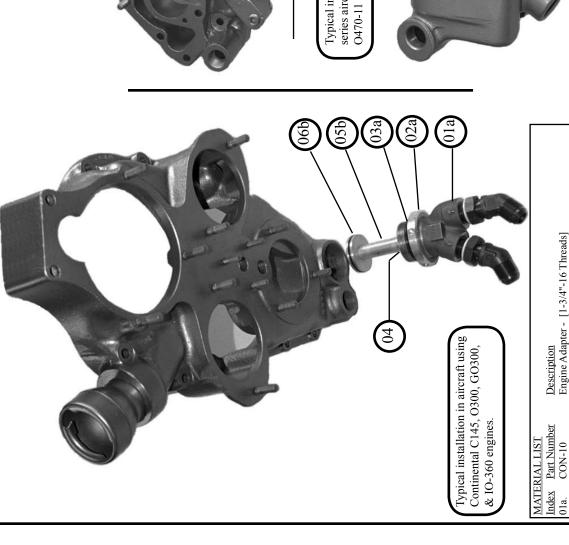




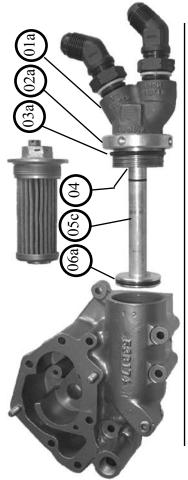




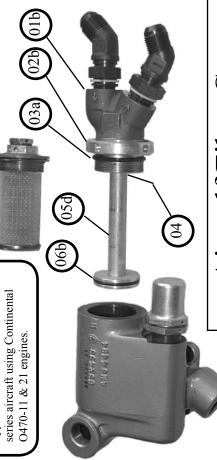
INSTALLATION DRAWING# AFC-D-0030



Typical installation in aircraft using Continental O470, IO470, IO520, TSIO520 & GTSIO520 engines



Fypical installation in Cessna 305 series aircraft using Continental



Airwolf Filter Corp.

Installation of assembled CON-10 adapter in C145, O300, GO300, IO360, O470, IO470, IO520, TSIO520 & GTSIO520 Continental engines, and

Installation of CON-11 adapter in O470--11 & 15 Continental engines,

Oil Screen Adapter - C145/O-300/GO-300/IO-360

O-Ring, Nosepiece Sealing O-Ring

M83248/1-016 M83248/1-223

Oil Screen Adapter - O470/IO470/IO520

Oil Screen Adapter - 0470-7/11/13 O-Ring, Use w/EXT-12

M83248/1-126

EXT-12

052. 05b.

EXT-11 EXT-14

05b. 03a.

9.

M83248/1-128

Engine Adapter - [1-13/16"-16 Threads] Sealing Ring [1-3/4"-16 Threads]

CON-11 RNG-10

RNG-11

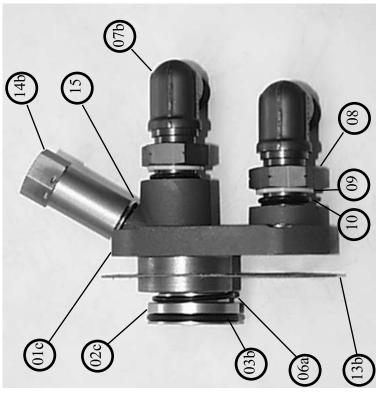
02a. 02a.

Sealing Ring [1-13/.16"-16 Threads]

O-Ring, Use w/EXT-11 & EXT-14 Adapter

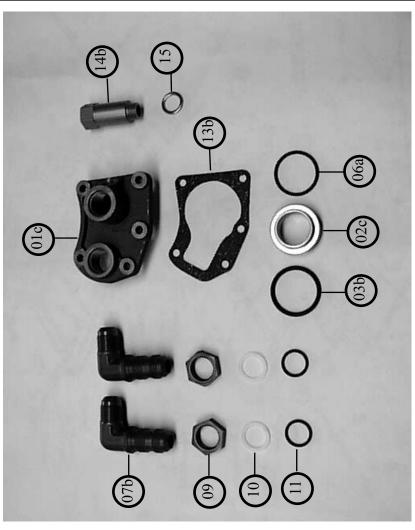
INSTALLATION DRAWING# AFC-D-0030-A

Revisions









Airwolf Filter Corp.

Oil Diverter Ring, "E" Series Engine Adapter - "E" Series O-Ring, Oil Diverter Ring O-Ring, Oil Diverter Ring

> M83248/1-222 M83248/1-126 AN6289-10D

01c. 02c. 03b. 06a.

CON-12 RNG-17

Part Number

Index

MATERIAL LIST

90° Bulkhead Fitting **Bulkhead Nut** Boss Gasket

AN833-10D

Oil Temp Adapter Oil Temp Adapter Gasket

OTA-2250 MS35769-11

Engine Adapter Gasket

O-Ring

MS28773-10

MS9387-10

352067

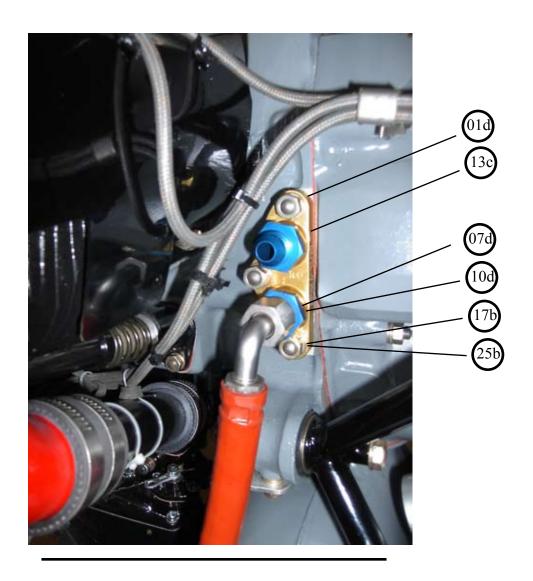
08. 09. 10. 13b. 14b.

Installation of CON-12 adapter in E165, E185, E205, & E225 Continental engines,

| , | John P. Kochy |
|---|-------------------|
| _ | Dwg# AFC-D-0030-A |
| _ | 01/28/97 |
| | |

Revisions

INSTALLATION DRAWING# AFC-D-0030-B



MATERIAL LIST

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Airwolf Filter Corp.

Installation of CON-16 adapter in C85 - IO240 Continental engines,

01/08/07 Dwg# AFC-D-0030-B