

AIRWOLF FILTER CORP.

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TO THE MECHANIC:

This P/N AFC-K015 remote mount oil filter kit incorporates our generic STC approved for all P&W powered aircraft up to 450 hp. The STC paperwork provided with this kit utilizes the new approved model list (AML) system recently instituted by the FAA. Although you may notice your particular aircraft is not specifically listed under this new classification, it is still approved.

Upon installing this filter kit, you will need to fill out and file a 337 form for this installation referencing the P/N AFC-K015 kit and the STC# SA0128NY. If your particular aircraft is not listed on the AML, you will also need a field approval by your local FSDO for this installation. This is necessary because the FAA only updates this list on a quarterly basis, and until your aircraft is listed, a field approval is required. If you are unsure whether or not you need a field approval, please call us directly.

With this paperwork, your local FSDO inspector has all the approved engineering data necessary to issue a field approval . This inspector is not an engineer and typically all he is doing is seeing if you installed it I/A/W the installation instructions and usually to make sure it doesn't leak. That's it.

If your local FSDO inspector has any questions or concerns on this STC, he is to call the <u>Aircraft Certification</u> <u>Office</u> which will clarify the details. They are very familiar with our filter kits and can address any concerns your FSDO. inspector may have on your particular installation.

> FAA - New York Aircraft Certification Office (ACO) Engine and Propeller Division 1600 Stewart Ave Suite 510 Westbury NY 11590 (516) 228-7332 / (516) 794-5531 Fax

If your aircraft required a field approval, we must have a copy in order to update the (AML) list on our STC. Please send us a copy in addition to the one you will file with your local FSDO We will then forward our copy to the Aircraft Certification Office for them to update the (AML) list on our STC.

DATA PERTINENT TO ALL INSTALLATIONS

Prior to installing the filter kit on the aircraft, weigh the filter kit, add the weight of the hoses, and subtract the oil screen or oil filter adapter removed from the engine, and determine the net weight being added to the aircraft for determining the weight and balance of the aircraft later. Once the filter kit is installed on the aircraft, if you choose to purchase the hoses from Airwolf, we will supply you with the Teflon Hoses specified in this STC. At the time of the order we will need the flare to flare length of the hoses, and hose ends needed on each hose ie: Straight to Straight, Straight to 90°, Straight to 45°, etc. allowing for engine torque and vibration per AC43.13.

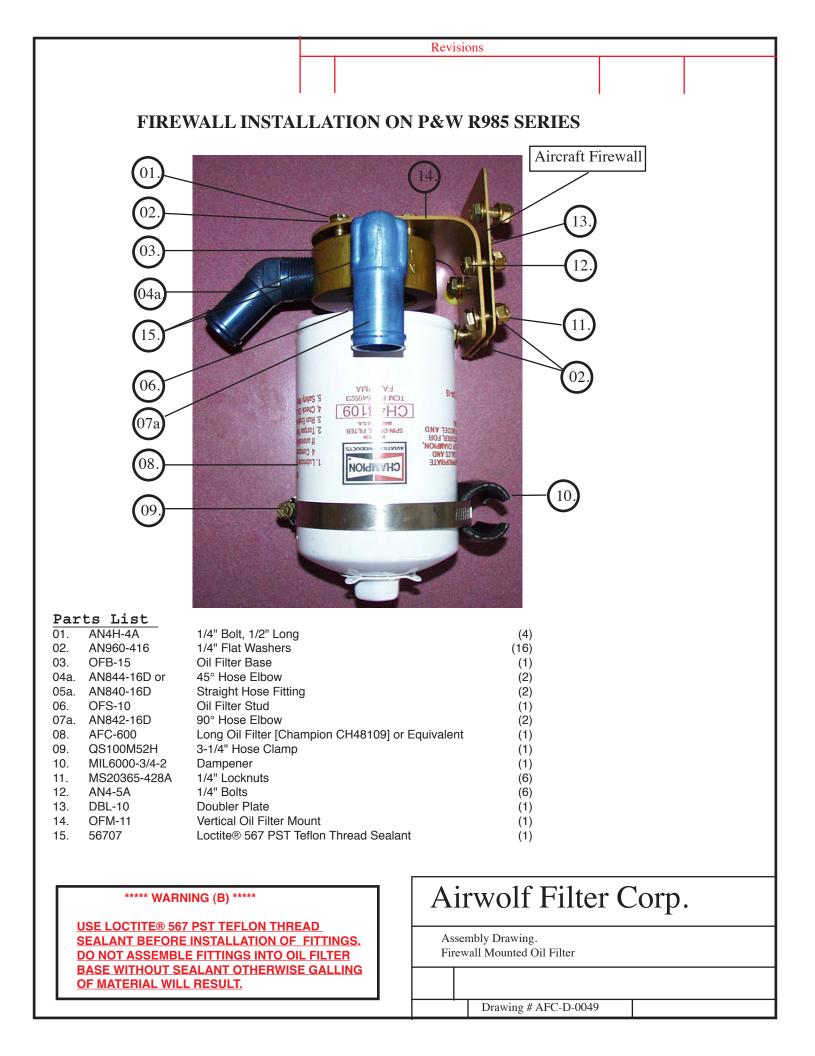
Thank you for your help.

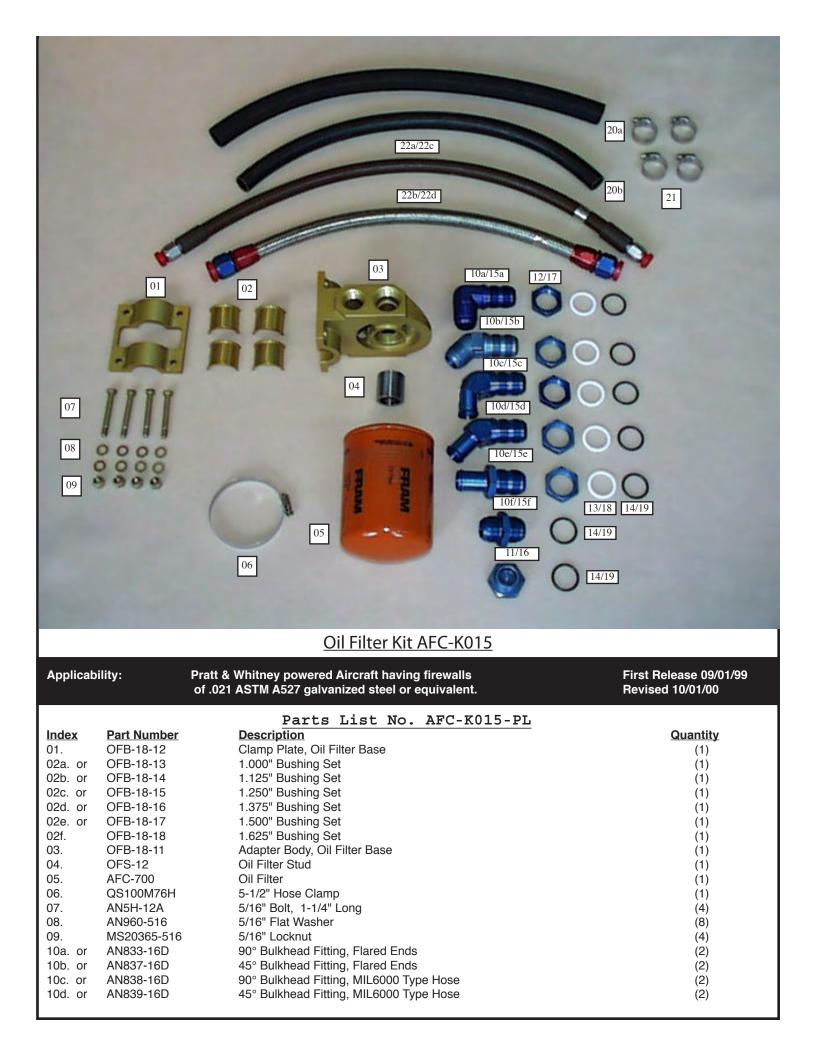
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07.	010-10		(1)
08.	AFC-600	Oil Filter, Long, or Equivalent [Champion CH48109]	(1)
09.	QS100M52H	Hose Clamp, 3-1/4"	(1)
10.	MIL6000-3/4-2	Dampener	(1)
11.	MS20365-428A	Locknuts	(6)
12.	AN4-5A	Bolts	(6)
13.	DBL-10	Doubler Plate	(1)
14.	OFM-11	Oil Filter Mount Plate, Vertical	(1)
15.	56707	Loctite® 567 PST Teflon Thread Sealant	(1)
16.	MIL6000-1	Mil6000 Hose, 1" I.D.	(2)
17.	AE0000	Firesleeving	
17.	QS100M16H	Hose Clamp, 1"	(4)
18.	AFC-K015-II	Installation Instructions	(1)
19.	AFC-K015-MI	Instructions for Continued Airworthiness	(1)
20.	AFC-K015-PL	Parts List	(1)

	Installation Instructions No. AFC-K015-A-II
	Installation of the remote oil filter kit on Boeing Model 75 First Release 09/01/99 series aircraft with Pratt & Whitney R985 radial engines. Revised 10/01/00
Note A:	Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
01.	Remove left engine cowl (top and door) and bottom engine cowl.
02.	Drain oil (optional).
03.	Remove engine oil return line P/N A75N1-3004 (note this may be a length of 1" Mil 6000 hose). This line runs from the engine to the oil tank.
04.	Turn the AN842-16D on top of the oil tank to where it points to the engine primer mounted in the step.
05.	Remove the screw that goes through the end of the firewall stiffener P/N 75-2912. This is located on the left side of the firewall on the aft side. Loosen the screw that goes through the firewall stiffener and the tab welded on the fuselage. This screw is 4-5/16" inboard of the removed screw. (see attached drawing). Drill the hole of the removed screw to 1/4" (.250).
06.	Measure 3-9/16" out from a vertical line drawn from the C/L of the left engine mount studs. Using reinforcing plate P/N DBL-10 as a template drill the other 5 holes 1/4" (.250). The previously drilled hole is the middle outboard hole.
	***** SEE WARNING (A) BELOW *****
07.	Slip reinforcement plate (DBL-10) between the firewall and stiffeners. The long side goes up.
08.	Bolt oil filter base support angle P/N OFM-11 to firewall and reinforcement plate using(6ea) provided AN 4-5A bolts.
	***** SEE WARNING (B) BELOW *****
09.	Install provided AN842-16D fittings in the oil filter base. The fitting in B hole points horizontal with the filter base. The other points over the first fitting.
10	Bolt oil filter base (OFB-15) to oil Filter Mount Plate, Vertical (22b) using provided AN4H-4A bolts. Oil inlet hole "B" is posi- tioned to the front of the aircraft. Secure bolts with safety wire.
	***** SEE WARNING (C) BELOW *****
11.	Install one 25" piece of 1" Mil 6000H hose using provided QS100M16H hose clamps. The "B" hole is the oil inlet and goes to the oil pump. The "A" port is the oil outlet and it goes to the oil tank. Tighten clamps.
12.	Install oil filter as per manufacturers specifications and safety wire.
13.	Using the 2" piece of 3/4" Mil 6000 hose provided, secure to bottom of oil filter with (1) QS100M52W 3-3/4" clamp obtained locally, and locate between bottom of oil filter and existing firewall. This will stengthen the oil filter mount and dampen the vibrations of the engine.
14.	Safety wire drain and refill oil tank with 4.4 gals. oil. (If step #2 is omitted this step is not necessary).
15.	Run engine and check for leaks.
16.	Determine weight and balance, initiate 337 form, and update the equipment list.
E L	***** WARNING (A) ***** OCAL STIFFENING OF THE FIREWALL MAY BE NECESSARY TO SUPPORT WEIGHT OF OIL FILTER AND PREVENT IREWALL CRACKING. ***** WARNING (B) ***** ISE LOCTITE® 567 PST TEFLON THREAD SEALANT BEFORE INSTALLATION OF FITTINGS. DO NOT ASSEMBLE FIT- INGS INTO OIL FILTER BASE WITHOUT SEALANT OTHERWISE GALLING OF MATERIAL WILL RESULT.
	***** WARNING (C) *****
	IO ROUTING OF FLAMMABLE FLUID LINES ABOVE_EXHAUST SYSTEM, UNLESS SHROUDED
(NCLUDING ACCESSORIES)

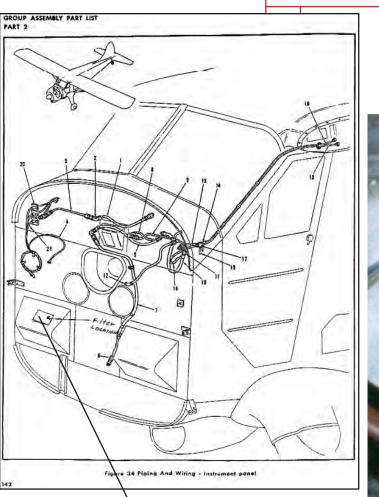


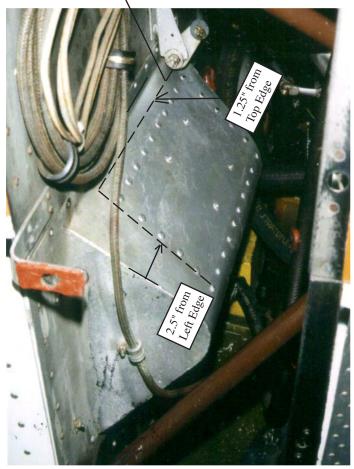


		Oil Filter Kit AFC-K015	
Applicability:		· · · · · · · · · · · · · · · · · · ·	First Release 09/01/99 Revised 10/01/00
Index	Part Number	Parts List No. AFC-K015-PL (continued) Description	Quantity
10e. or 10f. 11. 12. 13. 14. 15a. or 15b. or 15c. or 15c. or 15c. or 15f. 16. 17. 18. 19. 20a. or 20b.	AN807-16D AN815-16D AN814-16D AN6289-16D MS28773-916 M83248/1-916 AN833-12D AN837-12D AN837-12D AN837-12D AN839-12D AN807-12D AN815-12D AN815-12D AN814-12D AN6289-12D MS28773-912 M83248/1-912 MIL6000-1 MIL6000-3/4 AE102-22 J253	Straight Tube to Hose Adapter Union Plug Bulkhead Nut Teflon Boss Gasket Viton O-Ring 90° Bulkhead Fitting, Flared Ends 45° Bulkhead Fitting, Flared Ends 90° Bulkhead Fitting, MIL6000 Type Hose 45° Bulkhead Fitting, MIL6000 Type Hose Straight Tube To Hose Adapter Union Plug Bulkhead Nut Teflon Boss Gasket Viton O-Ring 1" I.D. MIL6000 Hose 3/4" I.D. MIL6000 Hose Firesleeve for MIL6000 Hose Firesleeve Band Clamps	 (2)
21. 22a. or 22b. or 22c. or 22d. or 23. 24. 25. 26. 27.	QS100M16H F13000016-0xxx F13000012-0xxx F13000012-0xxx DBL-14 B-7669B AFC-K015-II AFC-K015-MI AFC-K015-PL	1" Hose Clamp Titeflex® Teflon Hose Assy with Fire Sleeving. [-16 Size] Titeflex® Teflon Hose Assy w/o Fire Sleeving. [-16 Size] Titeflex® Teflon Hose Assy with Fire Sleeving. [-12 Size] Titeflex® Teflon Hose Assy w/o Fire Sleeving. [-12 Size] Doubler Plate, Beaver Chip Detector Installation Instructions Maintenance Instructions Parts List	 (4) (2) (2) (2) (1) (1) (1) (1) (1)
FIREWALL LUBRICAT GALLING (NO ROUTI INSTALLEI	<u>. CRACKING.</u> E FITTINGS WITH 1 DF MATERIAL MAY NG OF FLAMMABL	***** WARNING (A) ***** FIREWALL MAY BE NECESSARY TO SUPPORT WEIGHT OF OIL FILTE ***** WARNING (B) ***** THREAD LUBE OR LIGHT OIL BEFORE INSTALLATION INTO OIL FILTI RESULT. ***** WARNING (C) ***** E FLUID LINES ABOVE_EXHAUST SYSTEM, UNLESS SHROUDED. FOR INTER-RELATIONSHIP BETWEEN THIS AND OTHER ENGINE C	ER BASE OTHERWISE
		***** WARNING (D) *****	
NO SUBST	TITUTION OF OIL FI	LTER ALLOWED. THIS FILTER INCORPORATES AN INTERNAL BYPA	SS RELIEF VALVE SET

NO SUBSTITUTION OF OIL FILTER ALLOWED. THIS FILTER INCORPORATES AN INTERNAL BYPASS RELIEF VALVE SET TO OPEN TO AIRWOLF'S SPECS, HAS THE LASTEST MICROGLAS FILTER TECHNOLOGY WHICH ALLOWS FOR HI FLOW RATES AND HIGH EFFICIENCY, AND HAS AN INTERNAL SCREEN COVERING THE OIL PRESSURE BYPASS VALVE, WHICH HELPS CONTAIN THE METAL INSIDE THE FILTER CAN WHEN A CATASTROPHIC ENGINE FAILURE OCCURS.

	Installation Instructions No. AFC-K015-B-II
Applicabilit	y: DeHaviland DHC-2 Beaver with Pratt & Whitney R985 engine First Release 09/01/00 having firewall of .021 ASTM A527 Revised 10/01/00 galvanized steel or equivalent.
Note A: 01.	Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A. Remove engine cowling as needed to gain access to engine, oil cooler and oil tank.
02.	Drain engine oil and tank (optional).
03.	Remove engine scavenge oil return line. This line routes from the engine to the oil cooler.
	TIP: You always want to filter oil at it's hottest point, and in front of the oil cooler. The hotter the oil is, the more it is willing to get rid of dirt and contaminants, and it keeps the oil cooler from becoming a trash collector. Therefore the oil filter should always be installed ahead of the oil cooler.
04.	Per installation drawing AFC-0053, locate the lower RH footwell, and drill and install DBL-14 doubler plate to cabin side of firewall, and secure with (28) MS20613-4C4 Stainless Steel Rivets provided.
05.	Using bolts (07), washers (08), and locknuts (09) supplied, secure oil filter base (03) to doubler plate, install rear clamp pla (01) to inside of footwell, and torque to 100-140 in/lbs.
	Note: When done correctly, the firewall and doubler will be sandwiched between the oil filter base (03) and oil filter clamp plate (01).
06.	Onto each bulkhead fitting (10a), install in order 1 ea. bulkhead nut (12), boss gasket (13), and O-Ring (14).
	CAUTION: O-ring (14) and boss gasket (13 <u>must</u> seal and be positioned in the center, smooth, non threaded area of the bulkhead fitting. If this is not done, when you tighten down the blue bulkhead nut (12), you will force the O-Ring (14) again the end of the first set of threads on the bulkhead fitting, cutting the O-Ring, and mushrooming out the Teflon Boss gasket (13) like a large "C" causing a small oil leak.
07.	Lightly oil assembled bulkhead fittings and install into appropriate inlet/outlet holes of oil filter base (03) but do not tighten a this time.
	***** WARNING ***** DO NOT INSTALL DRY FITTINGS INTO OIL FILTER BASE OTHERWISE GALLING OF MATERIAL WILL RESULT.
08.	Install and connect the 27" long -16 hose from the outlet of the scavenge oil pump to the "IN" fitting on the oil filter base (03
09.	Install and connect the 37" long -16 hose from "OUT" fitting on the oil filter base (03) to the inlet of the oil cooler.
10.	Torque hose ends to specs at this time.
11.	Tighten bulkhead nuts at this time.
	NOTE: The entire sealing function occurs by lightly compressing the O-Ring. Once the Teflon boss gasket (13) comes in contact with the O-Ring (14), 1/4 to 1/2 turn on the bulkhead nut (12) is all that is needed. Do not overtighten bulkhead nut as it does not need to bottom out against the oil filter adapter (03).
12.	Install appropriate O-Ring (19) onto plug/bleeder (16) and install into unused inlet/outlet holes, torque to specs and safety wire.
	NOTE: If the optional chip detector was purchased, install it at this time into the -12 "IN" hole on the oil filter base. Ground one of the leads on the chip detector and run the second lead up to the cockpit dash, to be connected to the yellow warning light.
13.	Install oil filter (05) and tighten per filter manufacturers specifications.
14. 15.	Using hose clamp (06) provided, secure to bottom to oil filter to provided attachment vehicle for safety wiring of oil filter. Safety wire drain plug and refill oil tank with oil. (If step #2 is omitted this step is not necessary). Run engine and check for leaks.
16.	Determine weight and balance, initiate 337 form, and update the equipment list.
	NOTE: The assembled Airwolf oil filter Assy, with double plate and hoses weighs 9.5 lbs. and is located 51" AFT of datum Ref. STA 100.00.





INSTALLATION DRAWING# AFC-D-0054

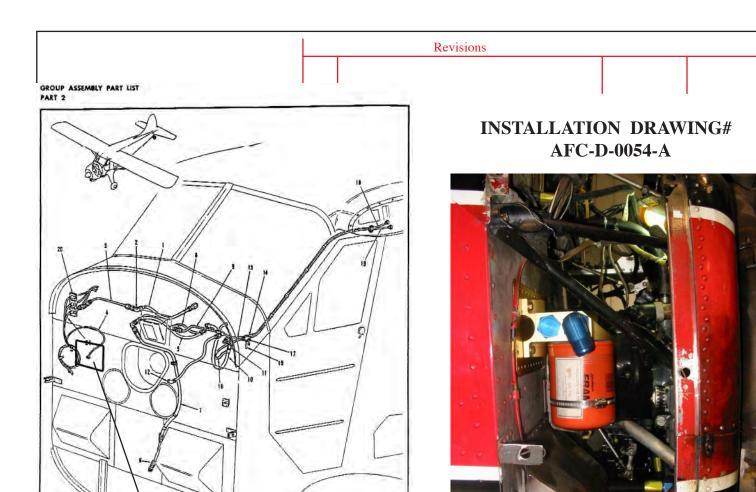
Revisions

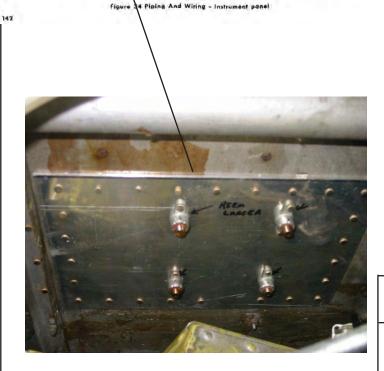


View from inside RH footwell P/N C2E502A

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Installation Drawing. DBL-14 Beaver Doubler Plate





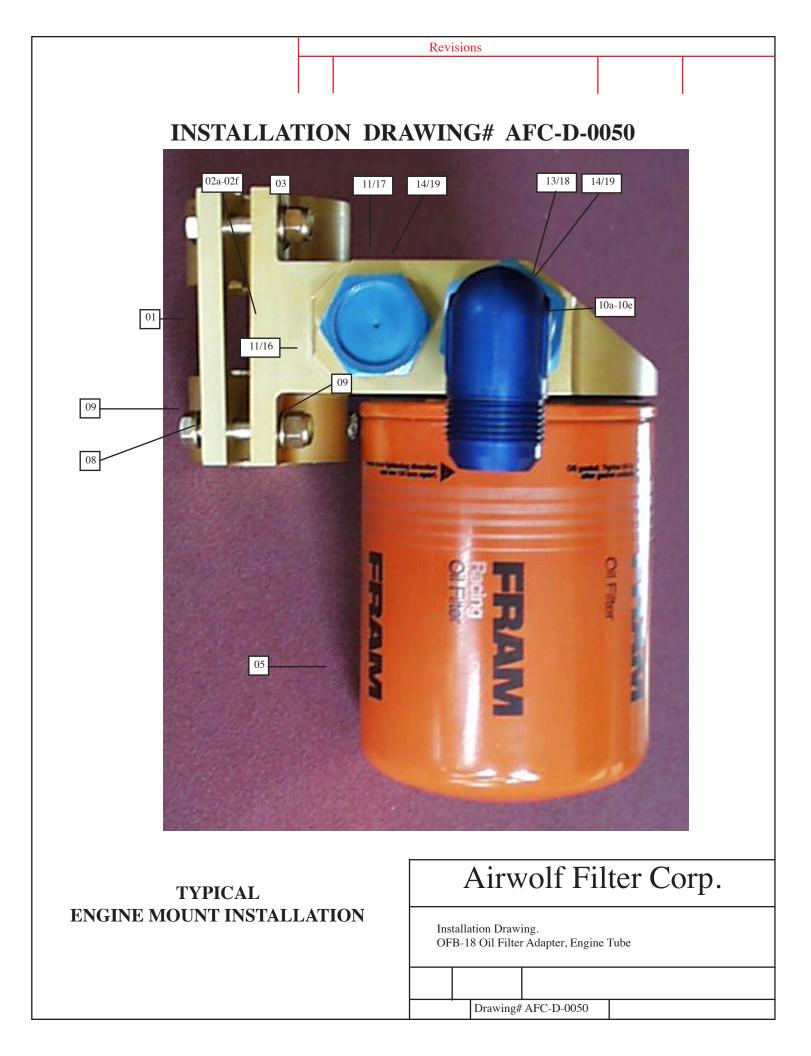
Additional doubler field made from .090 6061-T6 Viewed from backside of firewall

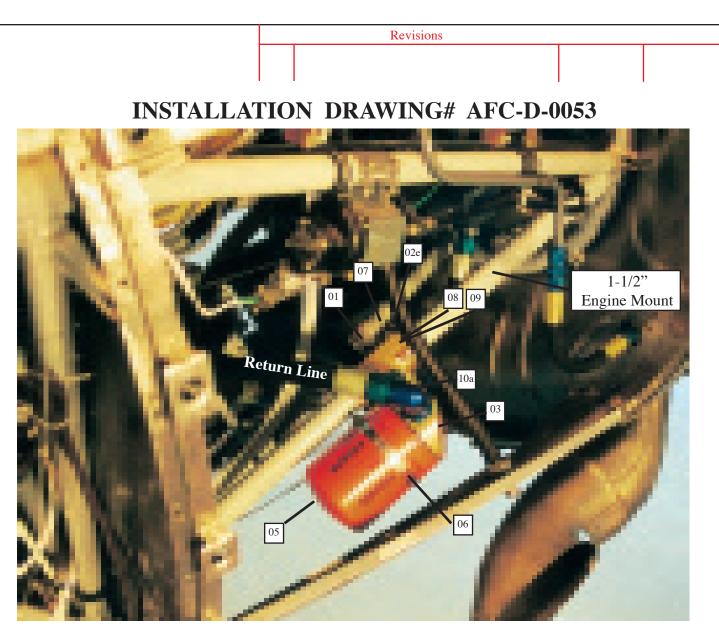
Alternate acceptable mounting location for aircraft with military style exhaust systems.

Airwolf Filter Corp.

Installation Drawing. DBL-14 Beaver Doubler Plate

	Installation Instructions No. AFC-K015-C-II
Applica	bility: Pratt & Whitney R985 & Larger, powered Aircraft having firewalls First Release 09/01/99 of .021 ASTM A527 galvanized steel or equivalent. Revised 10/01/00
Note A:	Some hoses or wires may have to be rerouted so the oil filter assembly will fit into position. Reference and material per AC 43.13-1B & 2A.
01.	Remove engine cowling as needed to gain access to engine, oil cooler and oil tank.
02.	Drain engine oil and tank (optional).
03.	Remove engine scavenge oil return line. (Note this may be a length of 3/4" or 1" MIL6000 hose). This line routes from the engine to the oil cooler, whichever is applicable on your aircraft.
	NOTE: You always want to filter oil at it's hottest point, and in front of the oil cooler. The hotter the oil is, the more it is willing to get rid of dirt and contaminants, and it keeps the oil cooler from becoming a trash collector. Therefore the oil filter should always be installed ahead of the oil cooler.
04.	Determine what size scavenge oil line is used in this particular aircraft.
05.	Determine location of oil filter base (03) and decide on what engine mount tube it will be mounted to.
06.	Determine size of above mentioned engine mount.
07.	After determining engine tube size, install appropriate bushing (02a-f) into oil filter base (03) and oil filter base clamp.
08.	Using bolts (07), washers (08), and locknuts (09) supplied, secure assembled oil filter base to engine mount and torque to 100-140 in/lbs.
09.	Determine which fittings needed based upon hose size and whether or not the original MIL6000 will still be used or whether the hose will be upgraded to the newer flare fitting type hose.
10.	Onto each bulkhead fitting (10a-f) or (14a-f), install in order 1 ea. bulkhead nut (11/15), boss gasket (12/16), and O-Ring (13/17).
	CAUTION: O-ring (13/17) and boss gasket (12/16) <u>must</u> seal and be positioned in the center, smooth, non threaded area of the bulkhead fitting. If this is not done, when you tighten down the blue bulkhead nut (11/15), you will force the O-Ring (13/17) against the end of the first set of threads on the bulkhead fitting, cutting the O-Ring, and mushrooming out the Teflon Boss gasket (12/16) like a large "C" causing a small oil leak.
11.	Lightly oil assembled bulkhead fittings and install into appropriate inlet/outlet holes of oil filter base (03) but do not tighten at this time.
	***** WARNING ***** DO NOT INSTALL DRY FITTINGS INTO OIL FILTER BASE OTHERWISE GALLING OF MATERIAL WILL RESULT.
12.	Connect hose from the outlet of the scavenge oil pump to the "IN" fitting on the oil filter base (03). If using MIL6000H hose secure with the provided hose clamps (19).
13.	***** SEE WARNING C ABOVE ***** Connect hose from "OUT" fitting on the oil filter base (03) to the inlet of the oil tank or oil cooler where applicable. If using MIL6000H hose secure with the provided hose clamps (19).
14.	Tighten bulkhead nuts at this time. NOTE: The entire sealing function occurs by lightly compressing the O-Ring. Once the Teflon boss gasket (12/16) comes in contact with the O-Ring (13/17), 1/2 to 3/4 turn on the bulkhead nut (11/15) is all that is needed. Do not overtighten bulkhead nut as it does not need to bottom out against the oil filter adapter (03).
15.	Install appropriate O-Ring (13/17) onto plug/bleeder and install into unused inlet/outlet holes, torque to specs and safety wire.
16.	Install oil filter (05) and tighten per filter manufacturers specifications. Using hose clamp (06) provided, secure to bottom to oil filter to provided attachment vehicle for safety wiring of oil filter.
17. 18.	Safety wire drain plug and refill oil tank with oil. (If step #2 is omitted this step is not necessary). Run engine and check for leaks.
19.	Determine weight and balance, initiate 337 form, and update the equipment list.



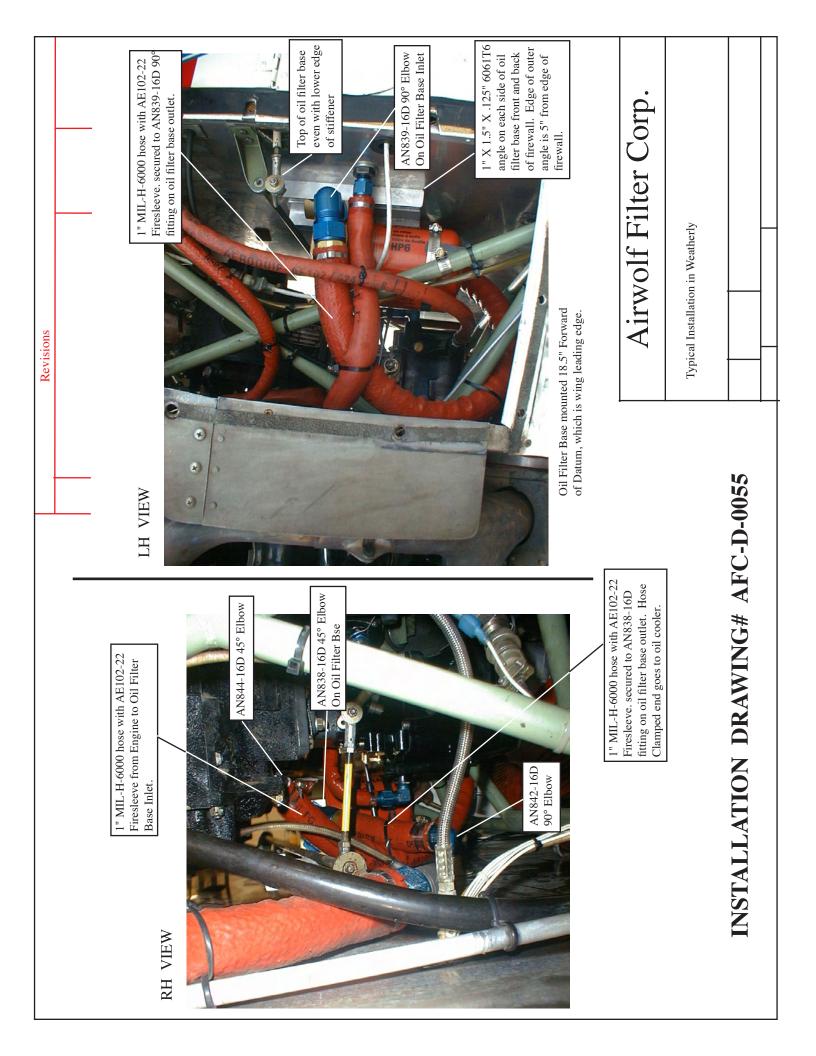


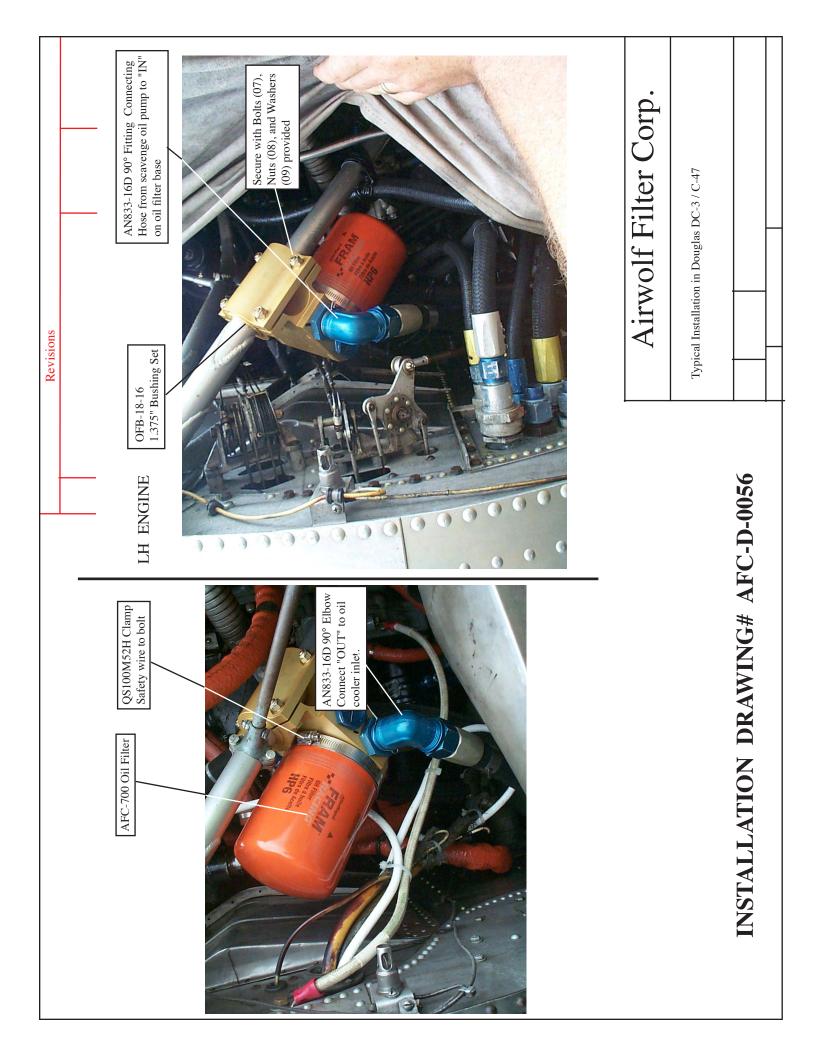
Typical Radial Engine Installation Shown Mounted on T-6 Texan

Index	Part Number	Description	Quantity
01.	OFB-18-12	Clamp Plate Oil Filter Base	(1)
02e.	OFB-18-17	1.500" Bushing Set	(1)
03.	OFB-18-11	Adapter Body Oil Filter Base	(1)
05.	AFC-700	Oil Filter	(1)
06.	QS100M76H	5-1/2" Hose ClampSafety Wire Attachment	(1)
07.	AN5-13A	5/16" Bolt, 1-3/8" Long	(4)
08.	AN960-516	5/16" Flat Washer	(8)
09.	MS20365-516	5/16" Locknut	(4)
10a.	AN833-16D	90° Bulkhead Fitting	(2)

Airwolf Filter Corp.

Installation Drawing. OFB-18 Oil Filter Adapter, Engine Tube





	INST	RUCTIONS FOR C	ONTINUED AIRW		5-ICA Revised 10/01/00
A/C	Make :	Model:	S/N:	Reg#:	
Rev	ision: Date:				
	This sixteen item checklist are Instructions for Continued Airworthiness (ICA), to comply with FAA Handbook Bulletin for Airworthi- ness (HBAW-98-18 Dated October 7, 1998), are applicable to the aircraft above when the following equipment is installed:				
SYS	SYSTEM: Airwolf Remote Mount Oil Filter System. Airwolf Filter Corp 15369 Madison Rd Middlefield, OH 44062				
ITEM		CHECKLIS	ST INFORMATION		
1.		ope, purpose, arrangemer	nt, applicability, definition	mponent that has been altered. In s, abbreviations, precautions, unit	
	Comment:		with	Pratt & Whitney	engine.
		Aircraft Model		Engine Model	
2.	Description: Of the major	r alteration, it's function in	cluding an explanation of	f it's interface with other systems, i	f any.
	Comment: Installation of Air	wolf Remote Mounted O	il Filter Kit P/N AFC-K0	15	
3.	Control: Operation information	on: Or special procedures	if any.		
	Comment: Pre-heating of bo cold weather where the temp			prior to starting the engine durin	ng periods of
4.	Servicing information: Such	as types of fluids used, se	ervicing points, and locat	ion of access panels, as appropria	ite.
	should be changed at least of	once each 12 months. C	ut the old filter open w	Service Bulletin 1183 Revision T ith Airwolf AFC-570 oil filter cutt cate impending engine problems	ter at each oil
5.	nents are inspected, cleaned, scheduled maintenance period	lubricated, adjusted, teste d. This section can refer to	d, including applicable w o the manufactures instru	iods in which each of the major alt year tolerances and work recomme uctions for the equipment installed al notes, cautions, or warnings as	ended at each where appropri-
	Comment: Inspect for secur and check for leaks before f		0 hr . inspection. After	any oil change, always ground	run the engine
6.	Trouble shooting informatio dial actions to be taken. Comment:N/A	n: Information describing	probably malfunctions, h	ow to recognize those malfunction	s, and the reme-
7.		s. This section should als	o describe or refer to the	method of removing and replacing e manufacture's instructions to mal etc., if any.	
	Comments:N/A				
8.	Diagrams: Of access plates a	and information, if needed	, to gain access for inspe	ection.	
	Comment:N/A				
9.	Special inspection requirem	ents: Such as X-ray, ultra	asonic testing, or magne	tic particle inspection, if required.	
	Comment:N/A				
10.	Application of protective tre	atments: To the affected	area after inspection and	d/or maintenance, if any.	
	Comment:N/A				

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

11.	Data: Relative to structural fasteners such as type, torque, and installation requirements if any.	
	Comment:N/A	
12.	List of special tools: Special tools that are required, if any.	
	Comment:N/A	
13.	For commuter category aircraft: The following additional information must be furnished, as applicable: A. Electrical Loads B. Methods of balancing flight controls. C. Identification of primary and secondary structures> D. Special repair methods applicable to the airplane.	
	Comment:N/A	
14.	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul period has been set by the manufac- turer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: "No additional overhaul time limitations."	
	Comment:N/A	
15.	Airworthiness Limitation Section: Include any "approved" airworthiness limitations identified by the manufacturer of FAA type Certificate Holding Office (e.g., An STC incorporated in a larger field approved major alteration may have an airworthiness limitation.) The FAA inspector should not establish, alter, or cancel airworthiness limitations without coordinating with the appropriate FAA type Certificate Holding Office. If there are no changes to the airworthiness limitations, the ICA should state for item 15: "No additional airworthiness limitations" or " Not Applicable."	
	Comment:N/A	
16.	Revision: This section should include information on how to revise the ICA. For example, a letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspection accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date)." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.	
	Comment:A letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date)." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.	
era for tion alc Fo ing	plementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner op- ator operating under part 91 is responsible for ensuring that the ICA is made part of the applicable section 92.409 inspection program their aircraft. This is accomplished when a maintenance entry is made in the aircraft's maintenance record in accordance with sec- n 43.9. This entry recorded the major alteration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) ong with a statement that the ICA is now part of the aircraft's inspection/maintenance requirements. r major alterations performed in accordance with field approval on air carrier aircraft, the air carrier operator is responsible for ensur- g that the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included	
in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the applicable certificate-holding district office (CHDO).		
For aircraft inspected under an Approved Aircraft Inspection Program (AAIP), the operator will submit a change to the CHDO in accor- dance with section 135.419b).		
ma (e.	r air carrier aircraft inspected using an annual/100 hour inspection program, a reference to the new ICA will be made in the aircraft's aintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location g., ICA are located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the erator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.	